

電子材料與元件技術特論

SPECIAL TOPICS IN ELECTRONIC MATERIALS AND DEVICES

Electrical Properties-Part 3 *Conduction, Optical Absorption,* *PN Junction and Solar Cell*

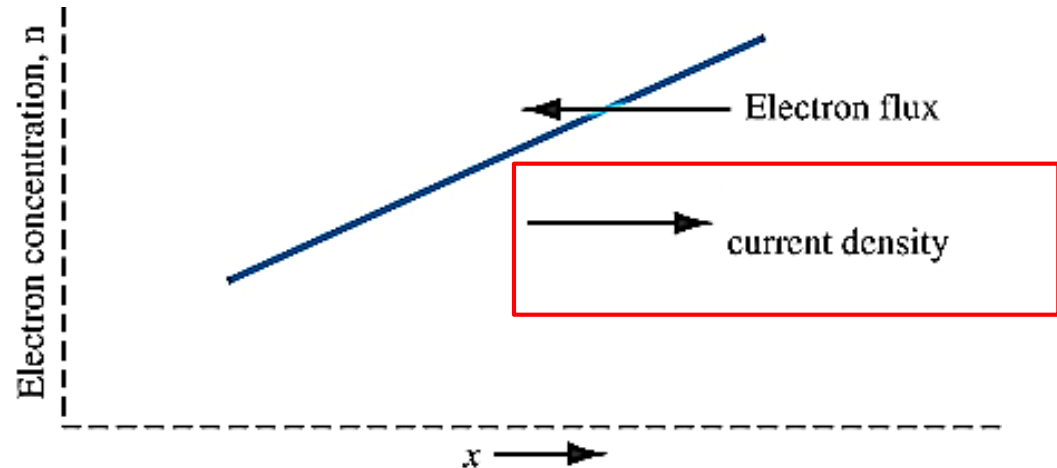
Diffusion Current Density

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- For electrons:

+ **+** direction

$$J_{nx|dif} = eD_n \frac{dn}{dx}$$



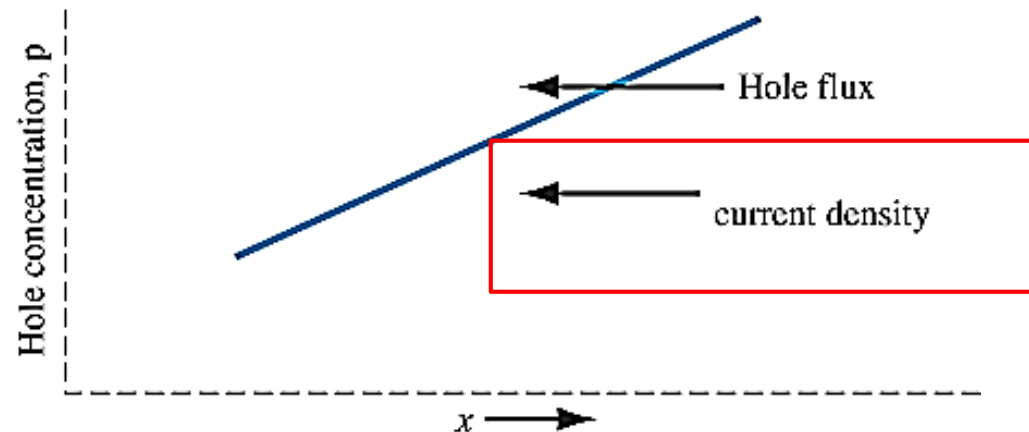
- For holes:

- **+**

$$J_{px|dif} = -eD_p \frac{dp}{dx}$$

different direction

D is the diffusion coefficient (cm^2/s)



Total Current (Drift & Diffusion)

- Total Electron Current Due to Drift and Diffusion

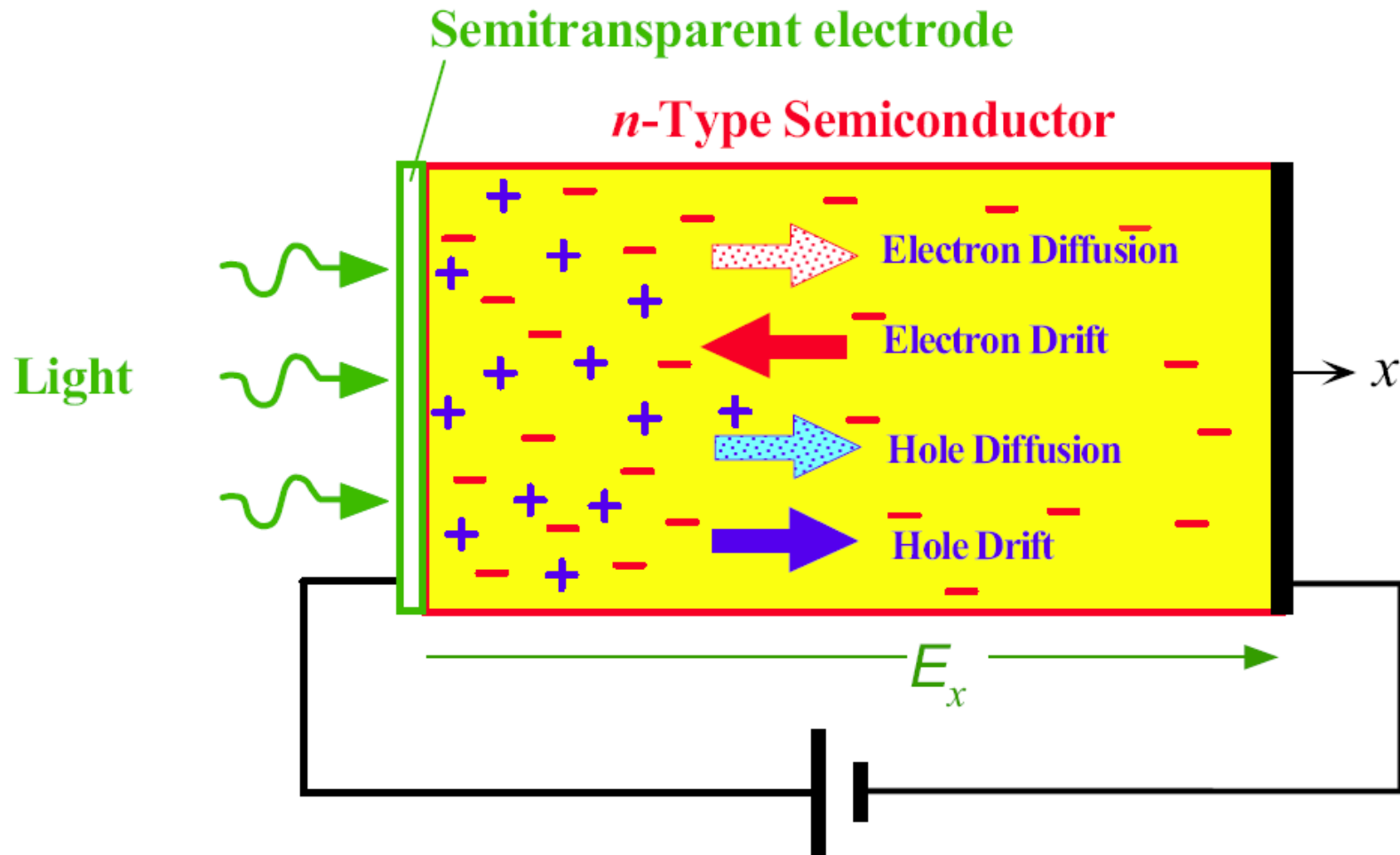
$$J_e = en\mu_e E_x + eD_e \frac{dn}{dx}$$

- Total Hole Current Due to Drift and Diffusion

$$J_h = ep\mu_h E_x - eD_h \frac{dp}{dx}$$

- Total current density in 3D:

$$J = \underbrace{en\mu_n E + ep\mu_p E}_{\text{Drift}} + \underbrace{eD_n \nabla n - eD_p \nabla p}_{\text{Diffusion}}$$



When there is an electric field and also a concentration gradient, charge carriers move both by **diffusion** and **drift**.

Example

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- Given: n-type GaAs at $T = 300\text{K}$. $n(x)$ varies linearly from 10^{18} to $7 \times 10^{17} \text{ cm}^{-3}$ over a distance of 0.1 cm . Calculate the diffusion **current density** due to the electron diffusion. Assume $D_n = 225 \text{ cm}^2/\text{s}$.

$$\begin{aligned} J_{n|dif} &= eD_n \frac{dn}{dx} \approx eD_n \frac{\Delta n}{\Delta x} \\ &= (1.6 \times 10^{-19})(225) \left(\frac{1 \times 10^{18} - 7 \times 10^{17}}{0.10} \right) = 108 \text{ A/cm}^2 \end{aligned}$$

Einstein Relation

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- **Diffusion coefficient** is a measure of the ease with which the diffusing charge carriers move in the medium.
- So is **drift mobility**
- Two quantities are related through **Einstein Relation** :

$$\frac{D_e}{\mu_e} = \frac{kT}{e}$$

$$\frac{D_h}{\mu_h} = \frac{kT}{e}$$

Example

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- Consider a homogeneous GaAs semiconductor at $T=300\text{K}$ with $N_d=10^{16} \text{ cm}^{-3}$, and $N_a=0$. (a) Calculate the thermal-equilibrium values of electron and hole concentrations. (b) For an applied electric field of 10 V/cm , calculate the drift current density. ($n_i=1.8 \times 10^6 \text{ cm}^{-3}$, $\mu_n=7500 \text{ cm}^2/\text{V-s}$, $\mu_p=310 \text{ cm}^2/\text{V-s}$)

$$n_o = N_d = 10^{16} \text{ cm}^{-3}$$

$$p = \frac{n_i^2}{n} = \frac{(1.8 \times 10^6)^2}{10^{16}} = 3.24 \times 10^{-4} \text{ cm}^{-3}$$

$$J_{drf} = e(\mu_n n + \mu_p p)E \approx e\mu_n N_d E$$

$$J = (1.6 \times 10^{-19})(7500)(10^{16})(10) = 120 \text{ A/cm}^2$$

Example

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- If a carrier mobility is 1000 cm²/V-s, please calculate the diffusion coefficient.

$$D = \left(\frac{kT}{e} \right) \mu = (0.0259)(1000) = 25.9 \text{ cm}^2/\text{s}$$

Table 5.2 | Typical mobility and diffusion coefficient values at $T = 300 \text{ K}$ ($\mu = \text{cm}^2/\text{V-s}$ and $D = \text{cm}^2/\text{s}$)

| | μ_n | D_n | μ_p | D_p |
|------------------|---------|-------|---------|-------|
| Silicon | 1350 | 35 | 480 | 12.4 |
| Gallium arsenide | 8500 | 220 | 400 | 10.4 |
| Germanium | 3900 | 101 | 1900 | 49.2 |

0.0259x at 300K

Solar Cell



***pn* Junction Si solar cells** at work. Honda's two seated Dream car is powered by **photovoltaics**. The Honda Dream was first to finish 3,010 km in four days in the 1996 World Solar Challenge.

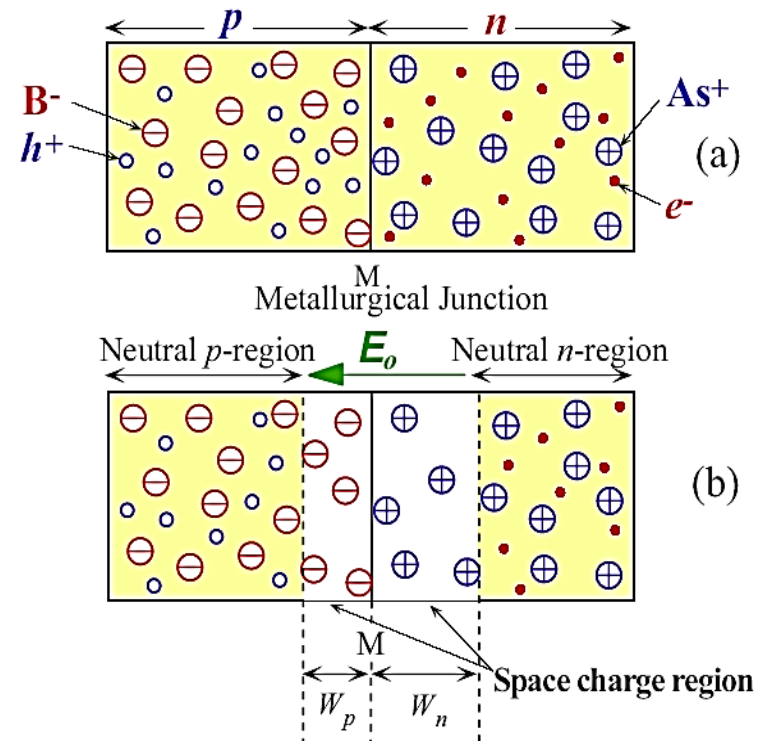
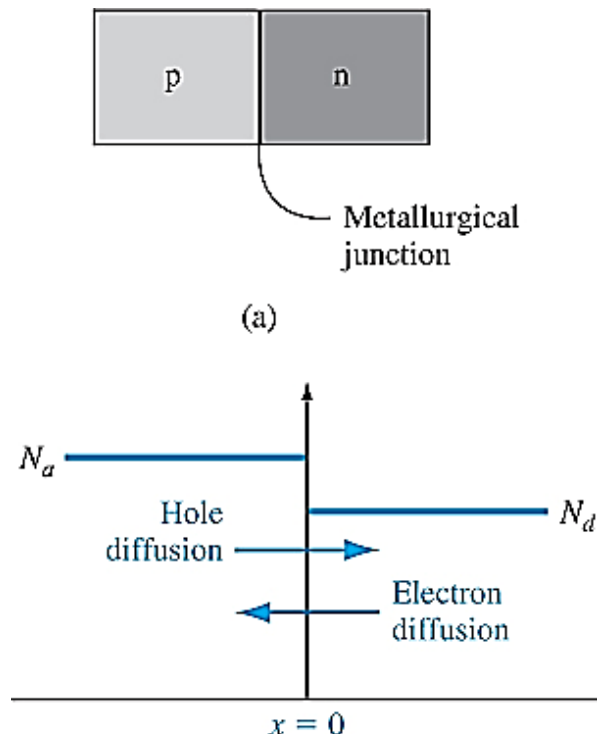


Solar cell inventors at **Bell Labs** (left to right) Gerald Pearson, Daryl Chapin and Calvin Fuller are checking a Si solar cell sample for the amount of voltage produced (1954).

A PN Junction

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- A step junction with uniform doping in each region and an abrupt change in doping at the interface.
- **Electrons** diffuse from the **n-region** to **p-region** and holes diffuse in the reverse direction.

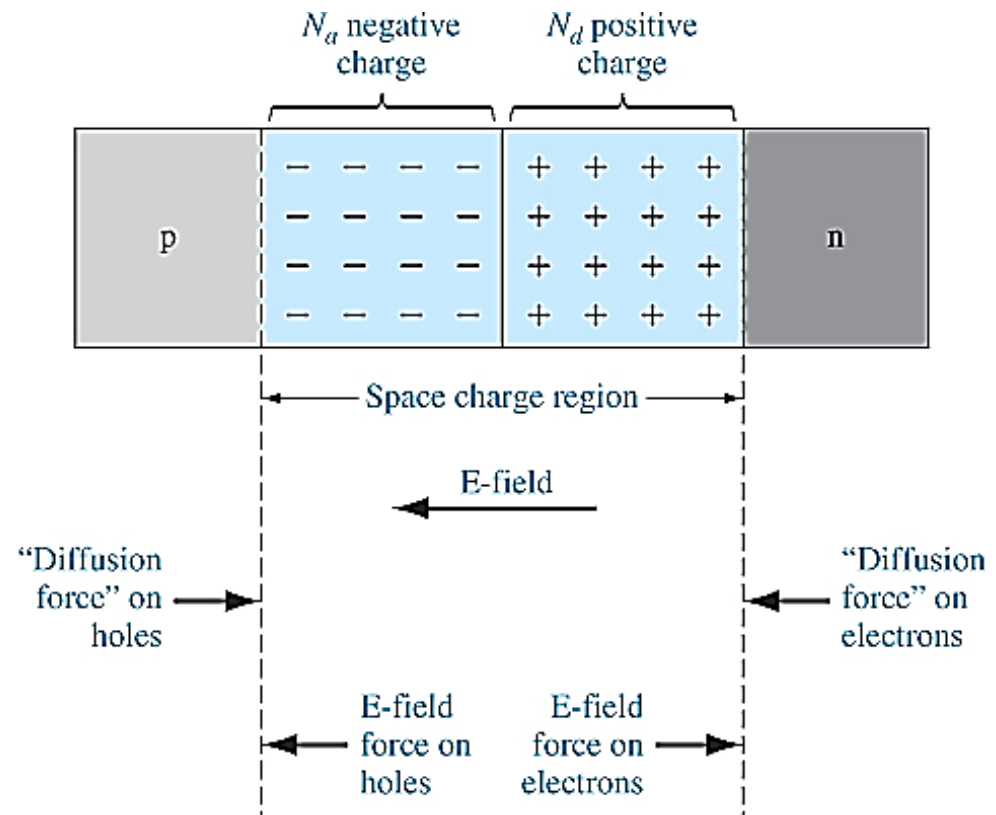


Basic Structure of the pn Junction

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- The negatively and positively charged regions are called the **space charge region**, or the **depletion region**.

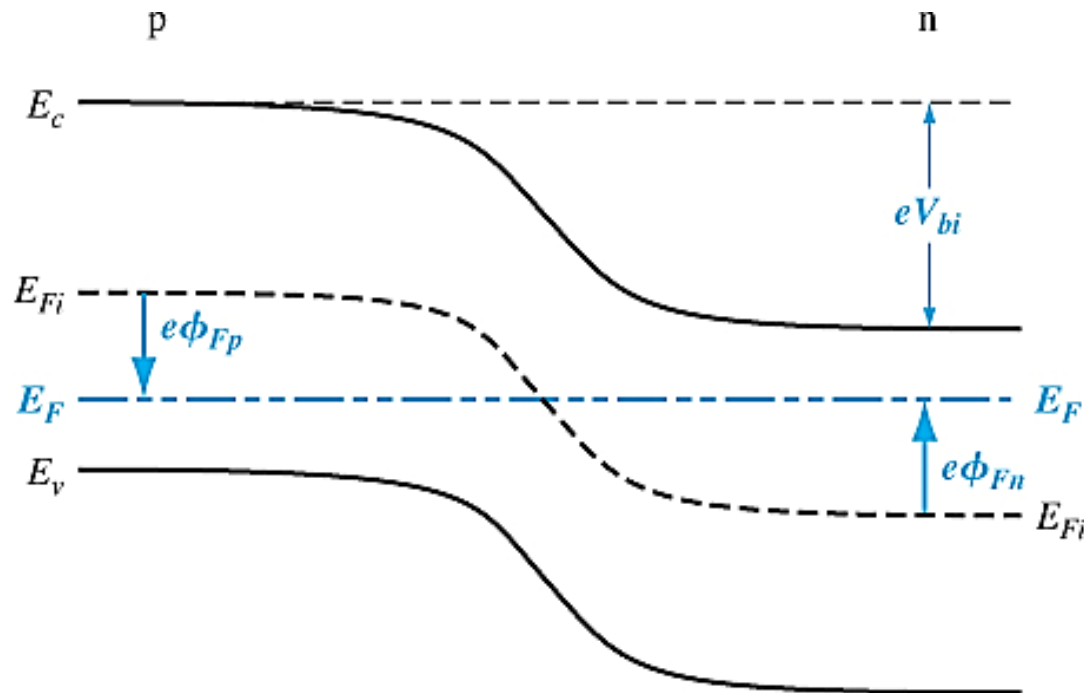
- An **electric field** is established in the direction from the n- to the p-region.



Built-in Potential Barrier

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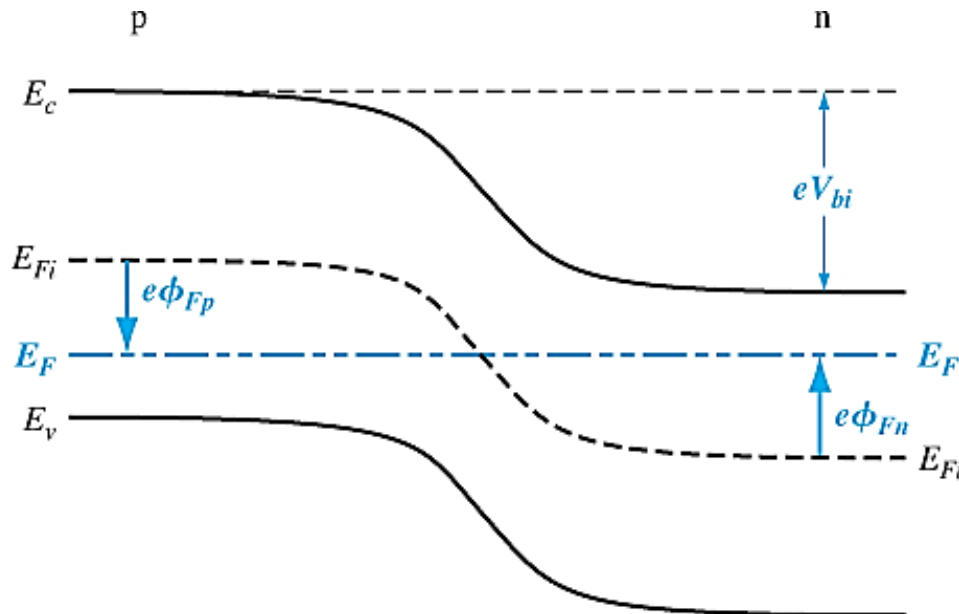
- Energy-band diagram of a pn junction in **thermal equilibrium** → No current, No external excitation, Constant Fermi energy



Energy Band Diagram of PN Junction

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- The CB and VB must **bend** since the relative position of the Fermi level to the CB and VB is different for the p-type and n-type semiconductor.
- The **band bending** produces a potential barrier, which is referred to as the **built-in potential barrier**.



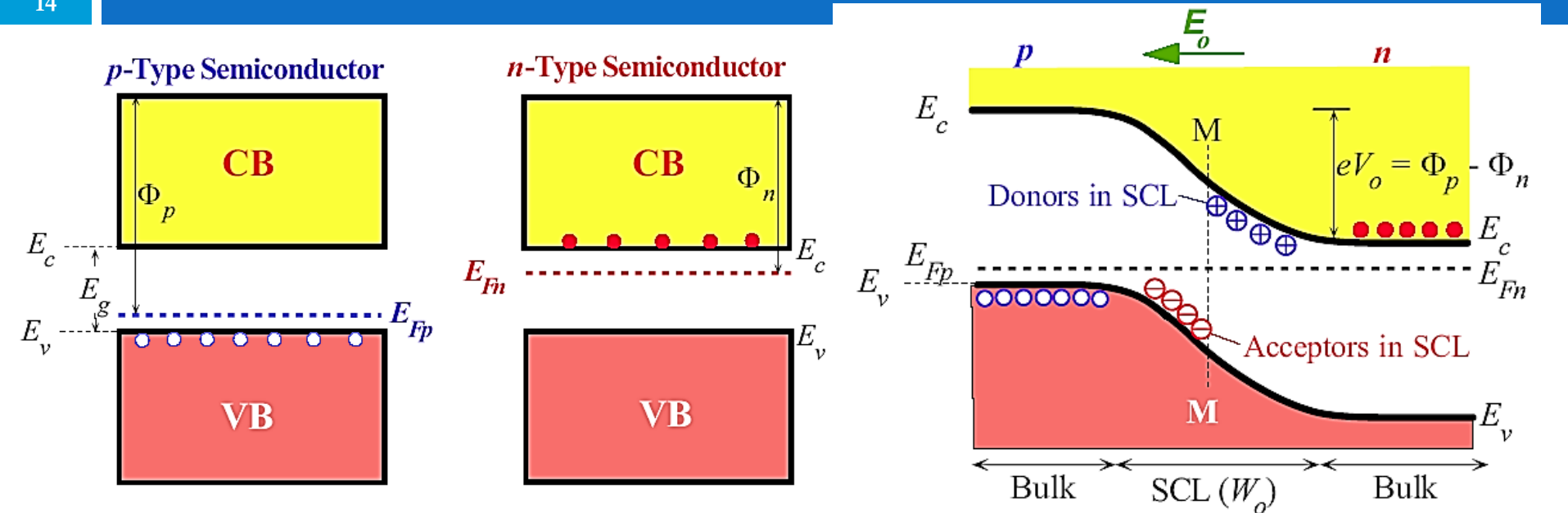
Built-in Potential Barrier:

$$V_{bi} = \frac{kT}{e} \ln \left(\frac{N_a N_d}{n_i^2} \right) = V_t \ln \left(\frac{N_a N_d}{n_i^2} \right)$$

V_t is the thermal voltage.

Energy Band Diagram of PN Junction

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(a) Two isolated p and n -type semiconductors (same material).

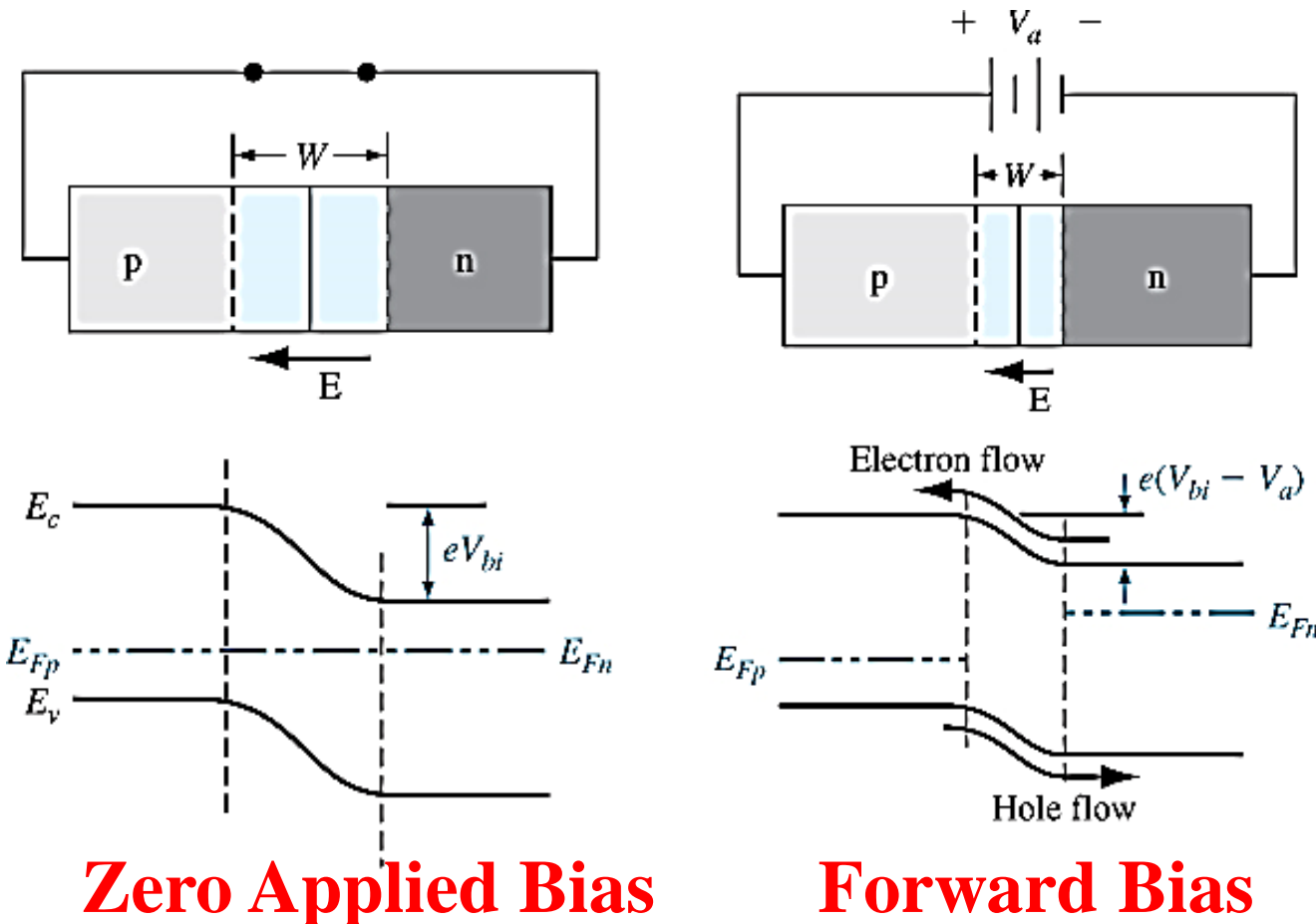
(b) A pn are in contact. **The Fermi level must be uniform in equilibrium.**

The metallurgical junction is at **M**. The region around **M** contains the **space charge layer (SCL)**. On the n -side of **M**, SCL has the exposed positively charged donors whereas on the p -side it has the exposed negatively charged acceptors.

Energy Band Diagram

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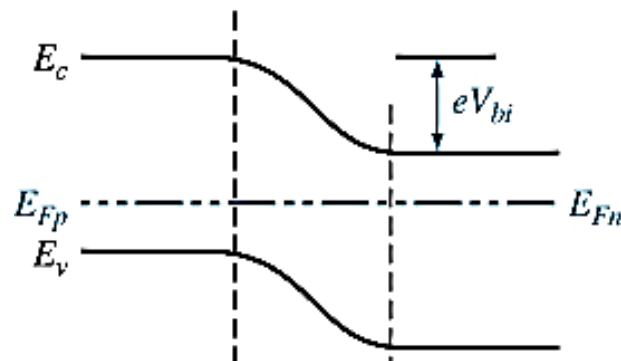
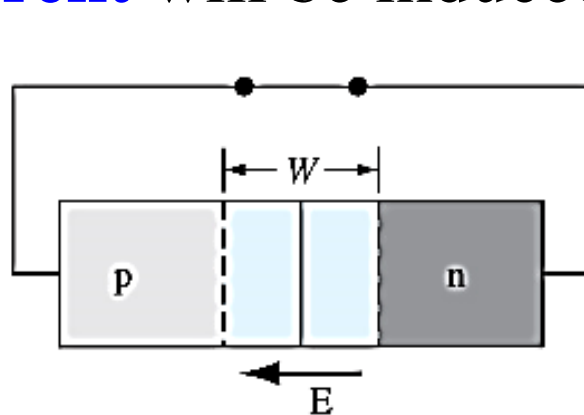
- When a **forward bias** is applied to a pn junction, a **current** will be induced in the device.



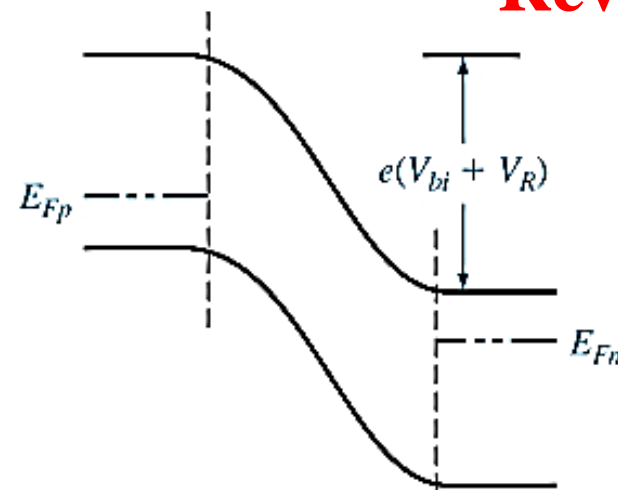
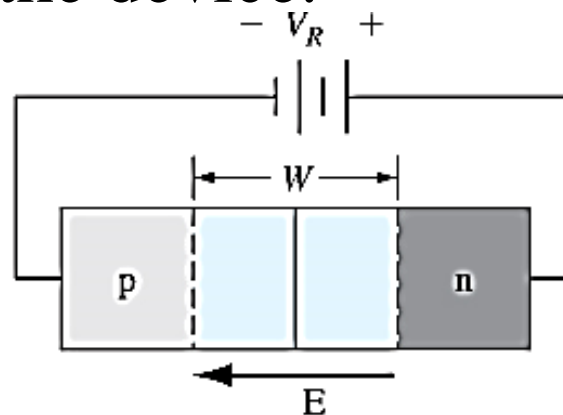
Energy Band Diagram

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- When a **reverse bias** is applied to a pn junction, **no current** will be induced in the device.



Zero Applied Bias

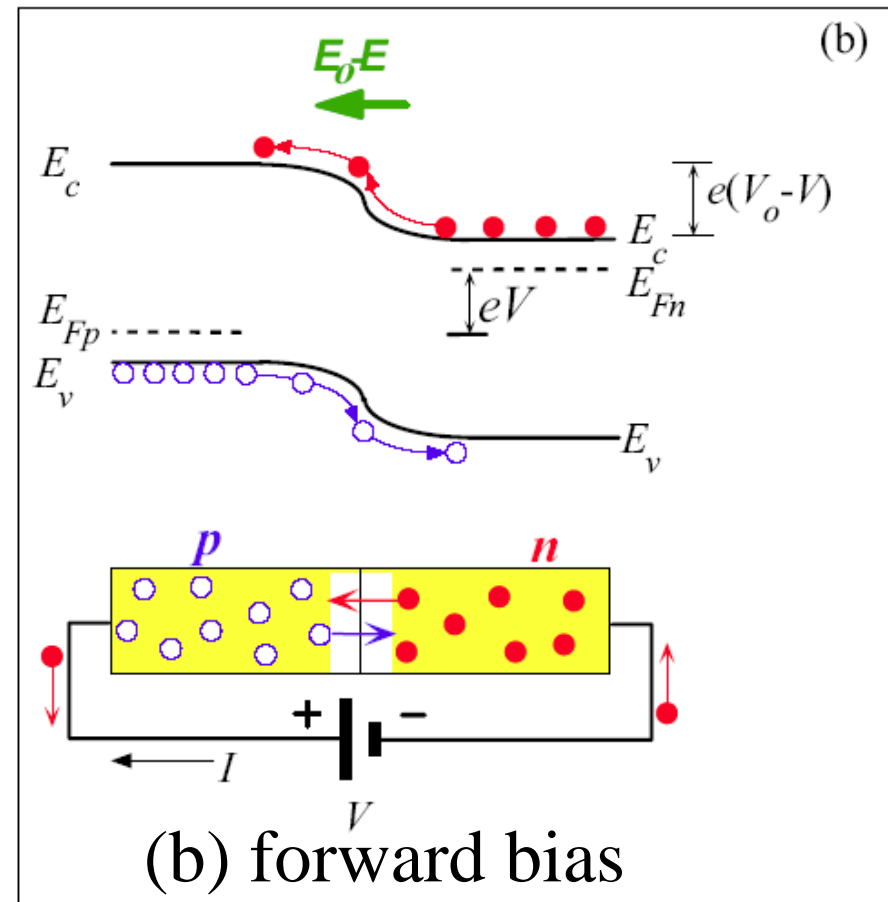
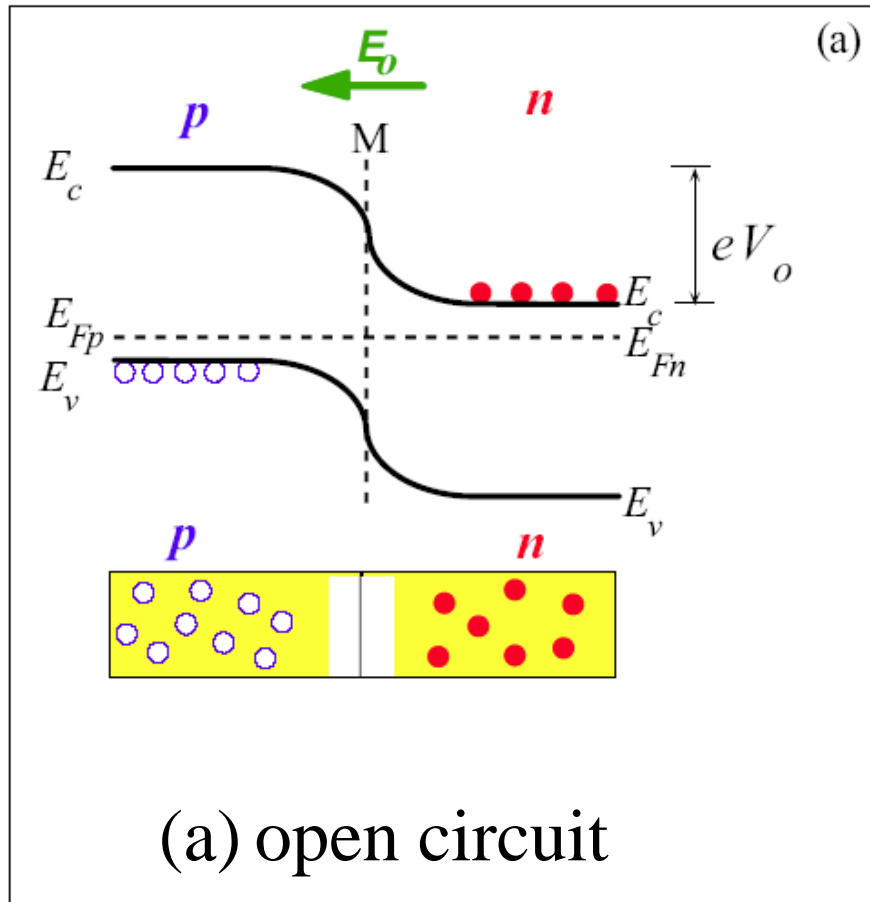


Reverse Bias

Energy Band Diagram of PN Junction

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- The **Forward bias** opposes the built in potential and **reduces the barrier** for carrier injection across the junction.



Ideal diode (Shockley) equation:

$$J = J_{so} \left[\exp\left(\frac{eV}{kT}\right) - 1 \right]$$

Reverse saturation current density, J_{so} :

$$J_{so} = \left[\left(\frac{eD_h}{L_h N_d} \right) + \left(\frac{eD_e}{L_e N_a} \right) \right] n_i^2$$

□ Intrinsic concentration

$$n_i^2 = (N_c N_v) \exp\left(-\frac{eV_g}{kT}\right)$$

where $V_g = E_g / e$ is the bandgap energy expressed in volts

$V_g = 0.67$ V for Ge, 1.12 V for Si, and 1.42 V for GaAs

$$J = J_{so} \exp\left(\frac{eV}{kT}\right) = C \exp\left(\frac{e(V - V_g)}{kT}\right) \quad V > kT/e$$

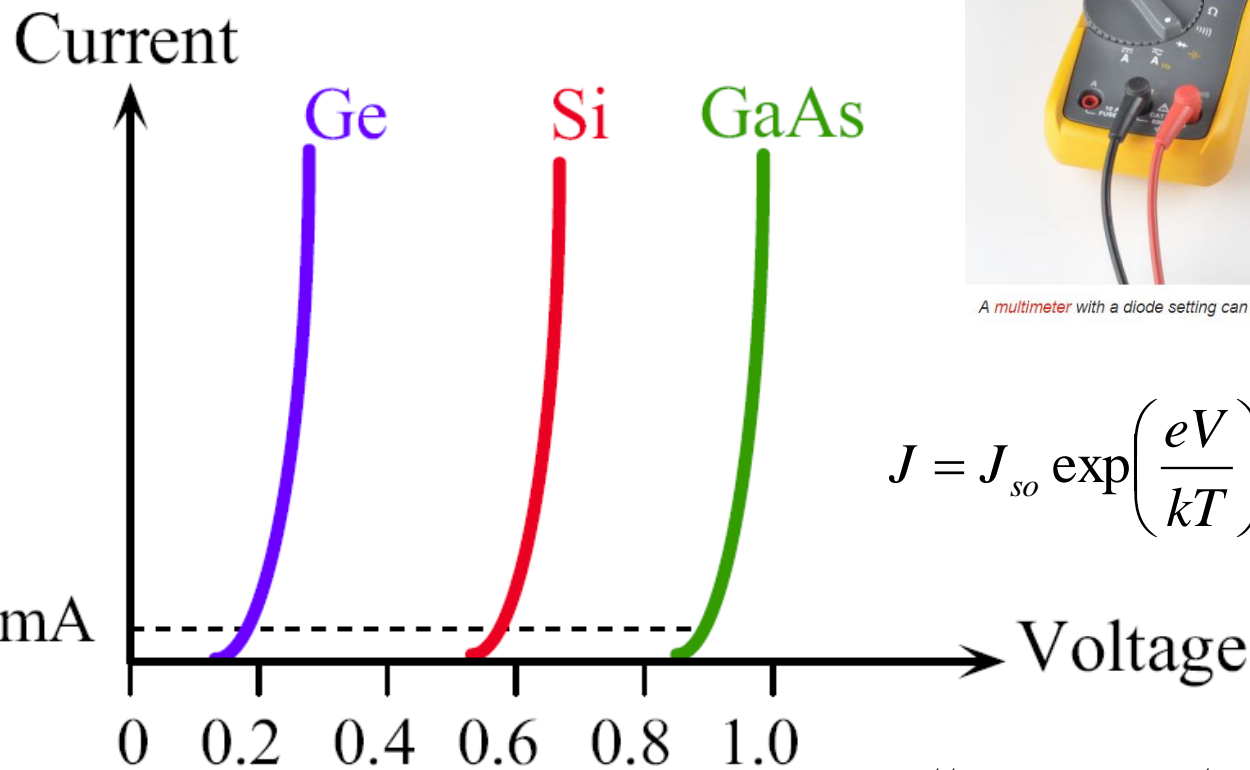
$$J_{so} = \left[\left(\frac{eD_h}{L_h N_d} \right) + \left(\frac{eD_e}{L_e N_a} \right) \right] n_i^2$$

We can plot I - V curve for Ge, Si and GaAs

Forward Bias: Diffusion Current

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- I-V characteristics of Ge, Si, and GaAs pn junctions.



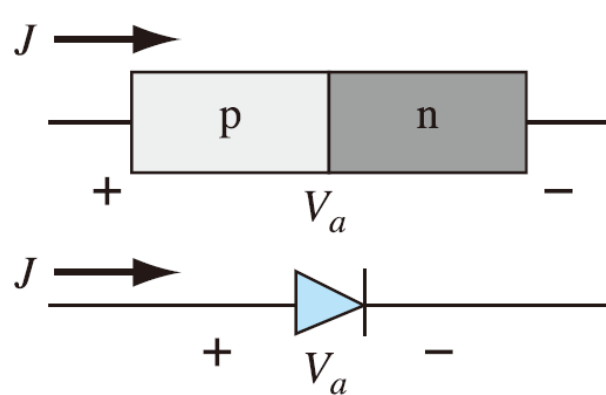
A multimeter with a diode setting can be used to measure (the minimum of) a diode's forward voltage drop.

$$J = J_{so} \exp\left(\frac{eV}{kT}\right) = C \exp\left(\frac{e(V - V_g)}{kT}\right)$$

Ideal Current-Voltage Relationship

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- If V_a becomes **negative** by a few kT/e volts, then the reverse-bias current density becomes independent of the reverse-bias voltage. J_{so} is called the **reverse-saturation current density**.

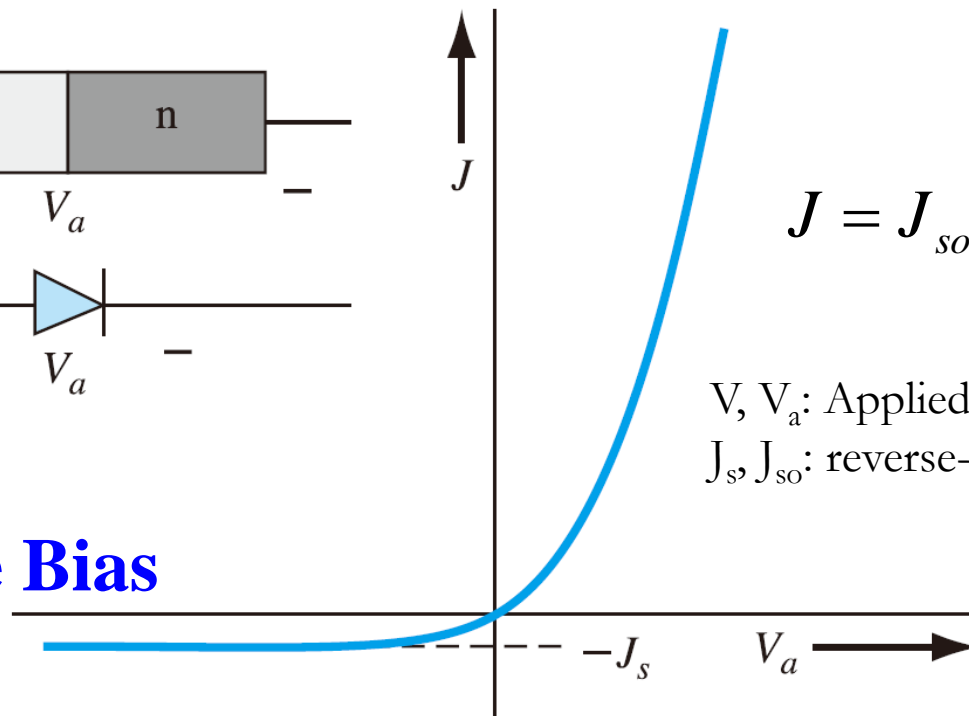


$$J = J_{so} \left[\exp\left(\frac{eV}{kT}\right) - 1 \right]$$

V, V_a : Applied Voltage
 J_s, J_{so} : reverse-saturation current density

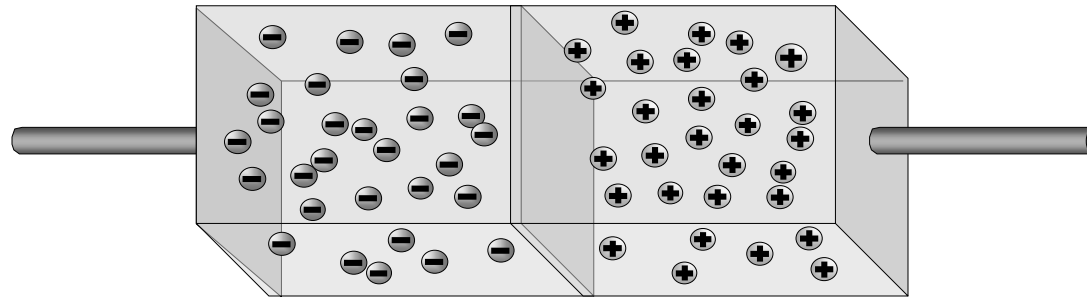
Reverse Bias

Forward Bias

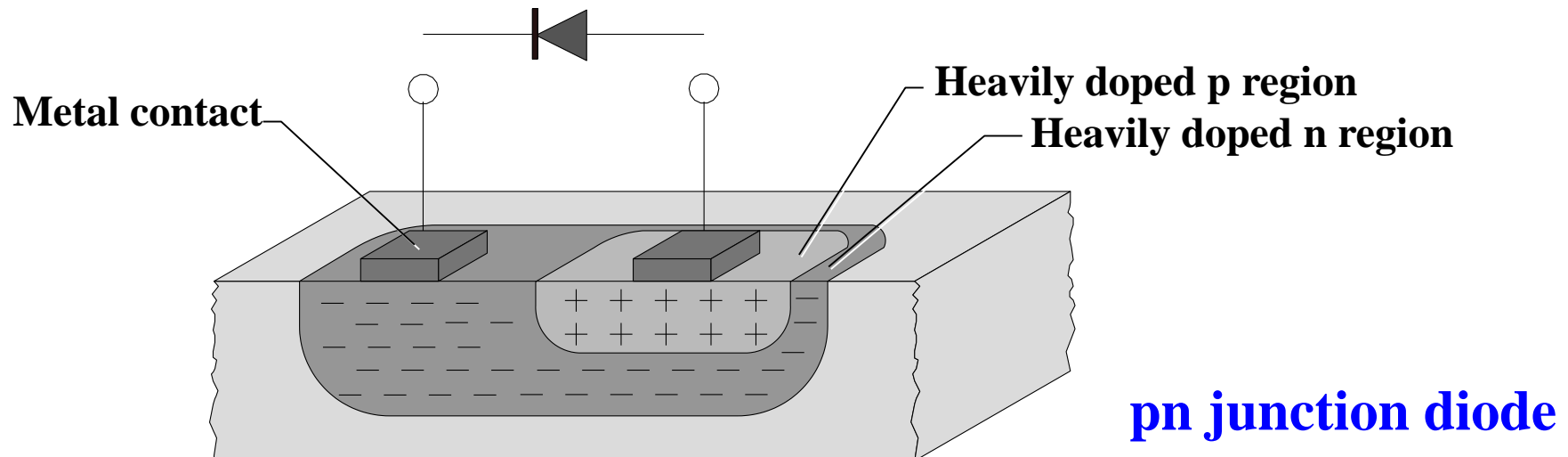


Cross Section of pn Junction

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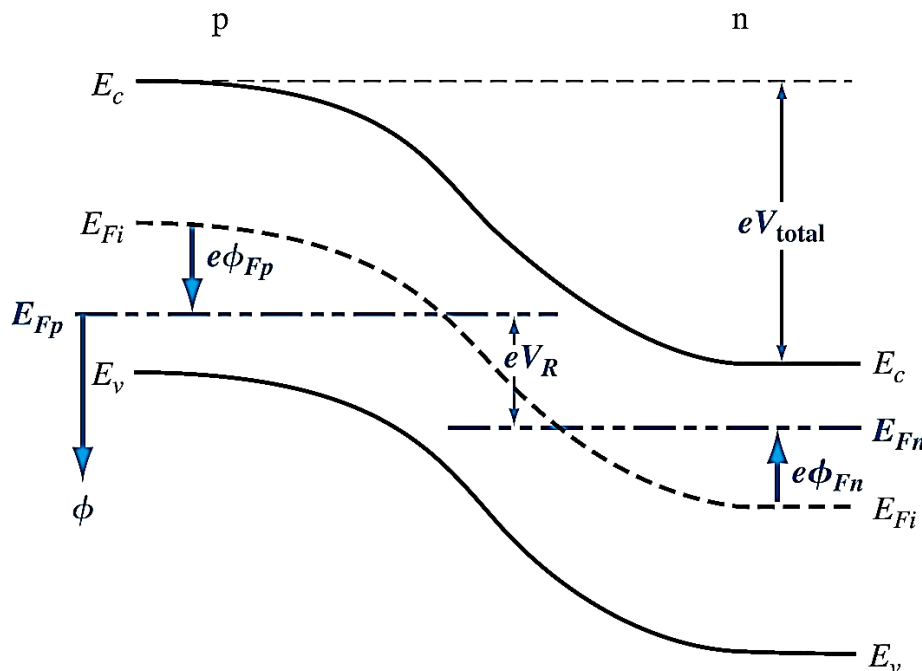
n-type Si p-type Si



Reverse Applied Bias

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- A **positive voltage** is applied to the **n-region**; a negative voltage is applied to the p-region.
- The Fermi level in the n-region moves further downward.



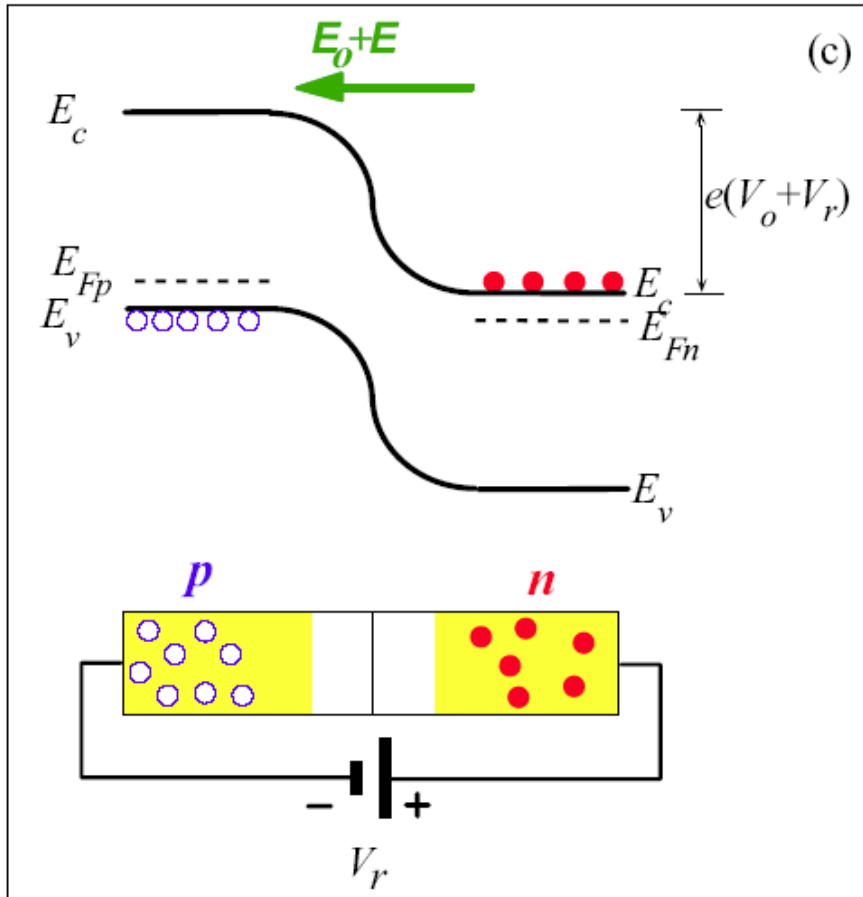
Total potential barrier:

$$V_{total} = V_{bi} + V_R$$

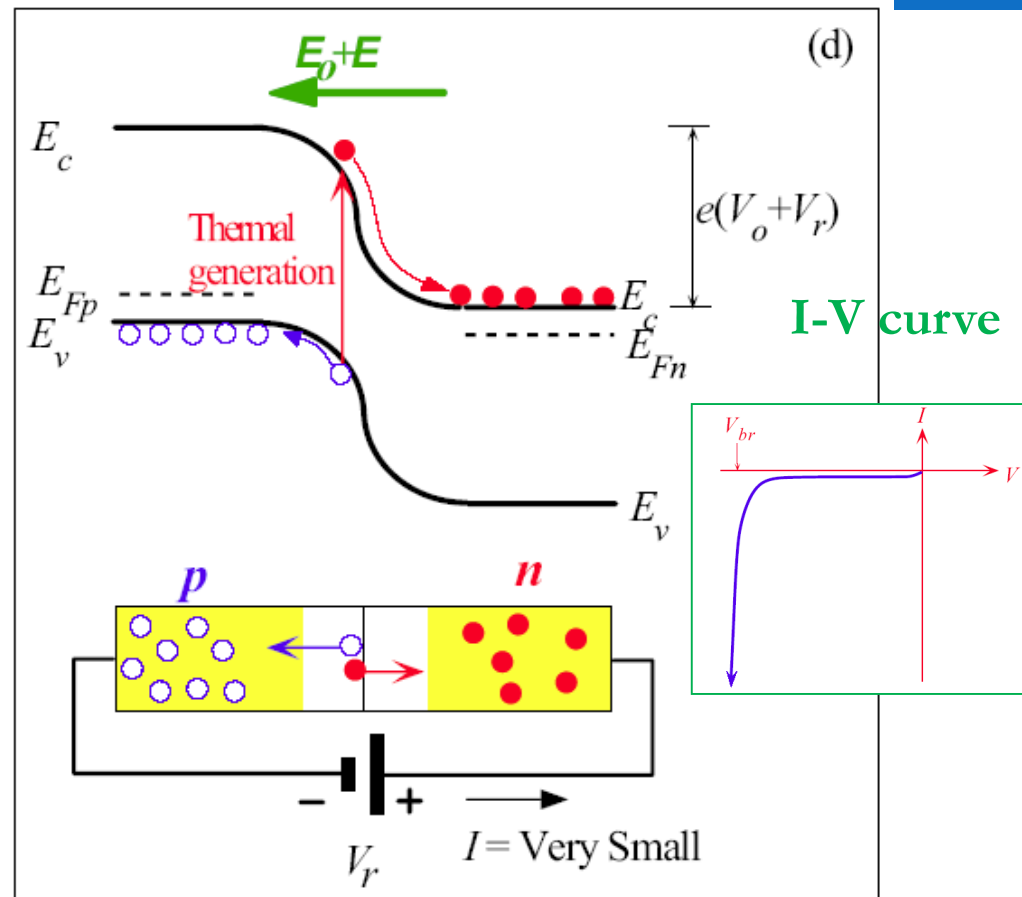
V_R is the reverse bias

Reverse Bias Conditions

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(c) Reverse bias conditions.

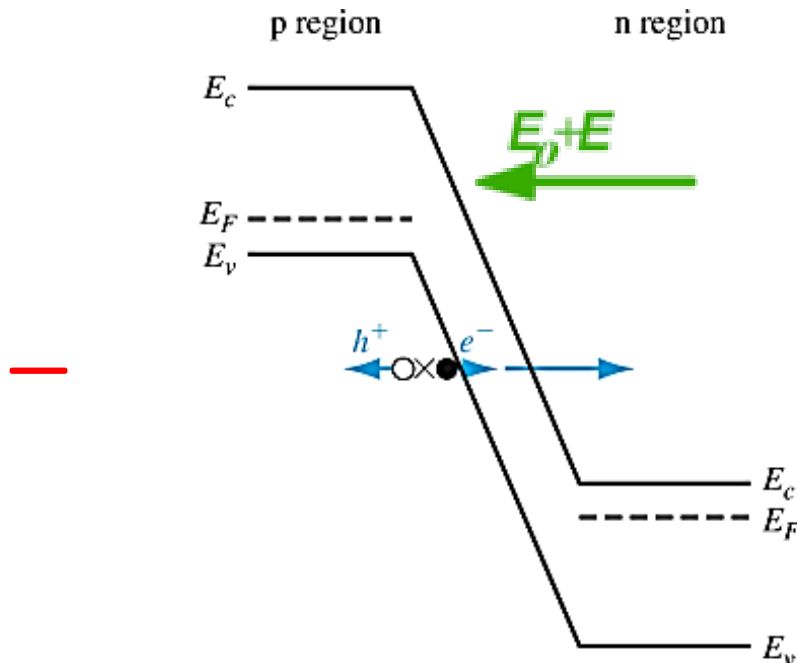


(d) Thermal generation of electron hole pairs in the depletion region results in a small reverse current

Zener Breakdown

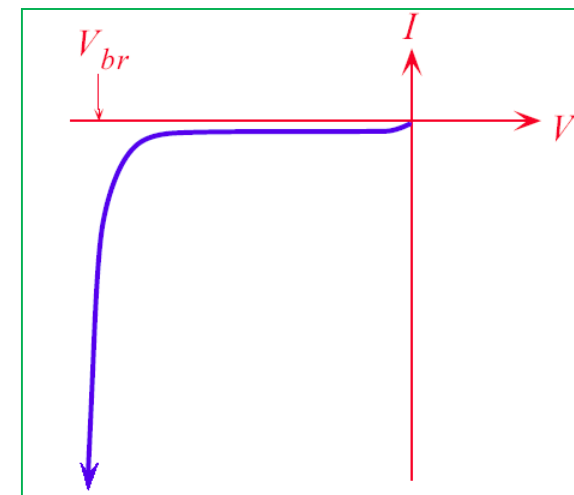
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- In **highly doped pn junctions** through a **tunneling** mechanism. The CB and VB on the opposite sides of highly doped pn junctions are very close under **reverse bias** so that electrons may tunnel directly from the VB on p-side into the CB on n-side.



+

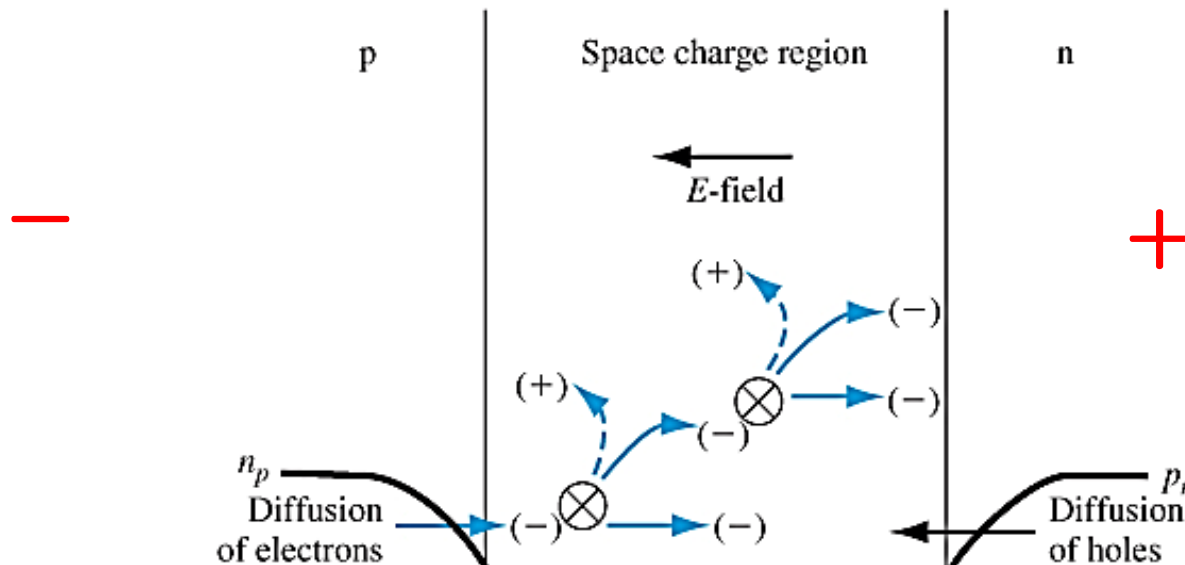
I-V curve



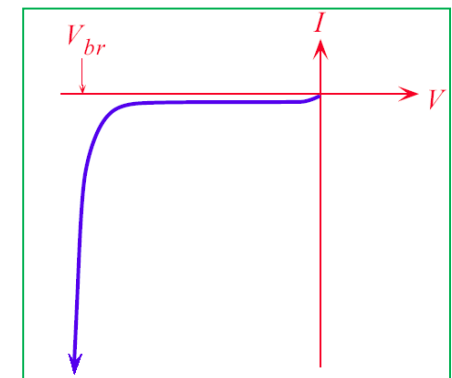
Avalanche Breakdown

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- Electrons/holes moving through **space charge region** acquire sufficient energy from **electric field (V_R)** to **create electron-hole pairs by colliding with atoms**. The newly created e-/h+ move in opposite directions due to electric field and thus contribute to the **reverse-bias current**. The newly generated e-/h+ may acquire sufficient energy to **ionize** other atoms, leading to the **avalanche process**.

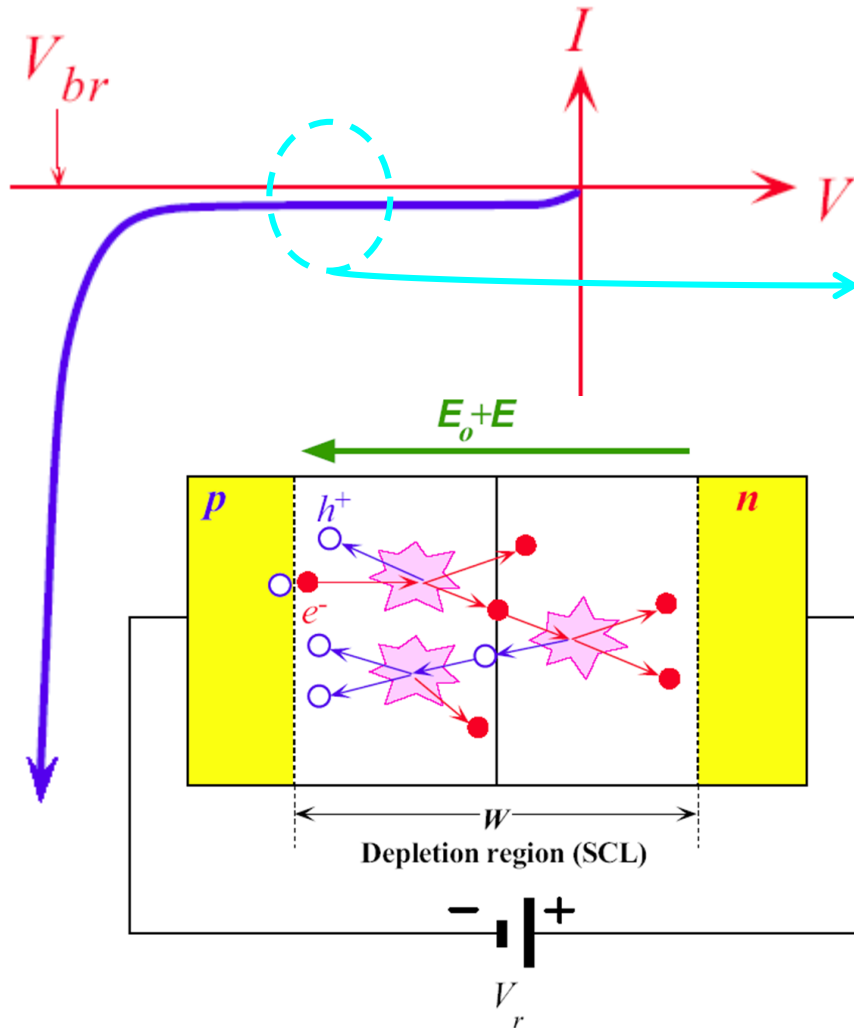


I-V curve



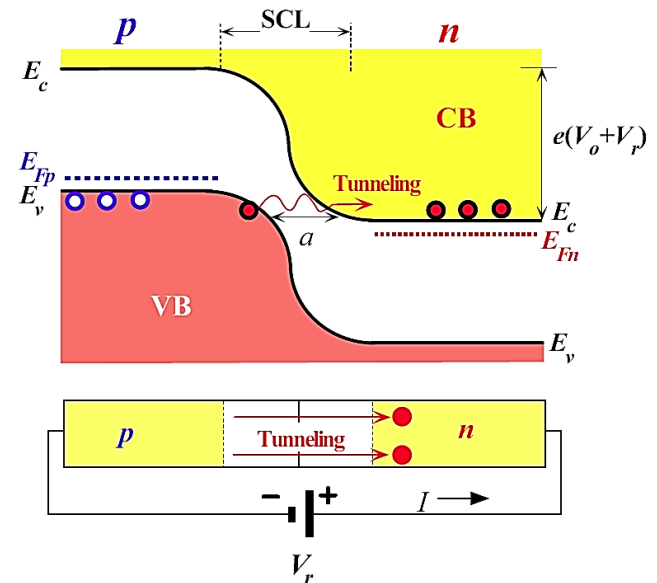
Reverse I - V of a PN Junction

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Reverse saturation current:

$$J_{so} = \left[\left(\frac{eD_h}{L_h N_d} \right) + \left(\frac{eD_e}{L_e N_a} \right) \right] n_i^2$$



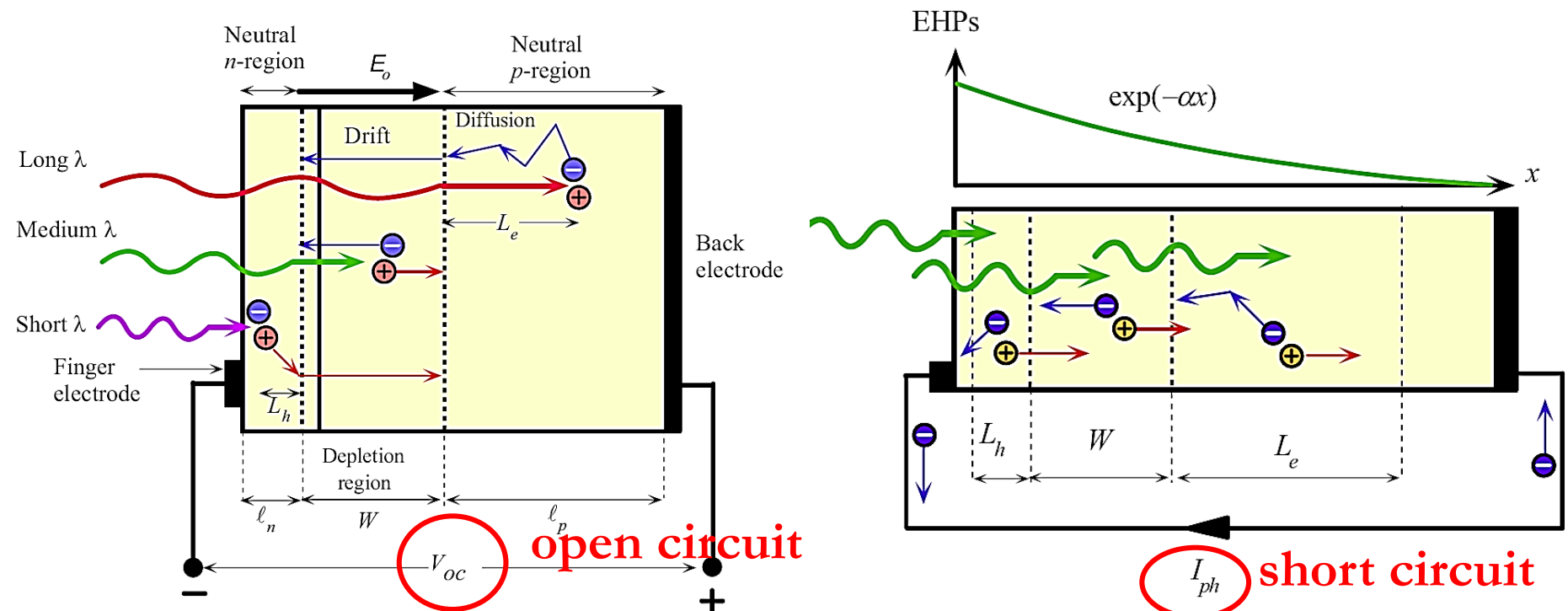
Avalanche breakdown: impact ionization.

Zener breakdown: electrons tunneling from the VB of p-side to the CB of n -side

Principle of Operation of Solar Cell

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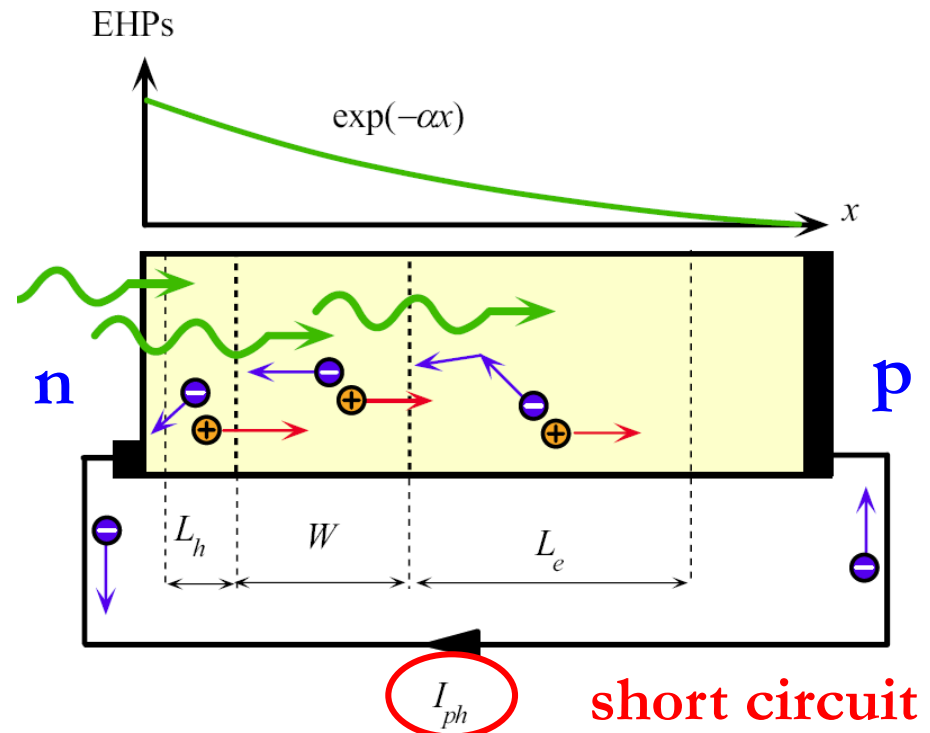
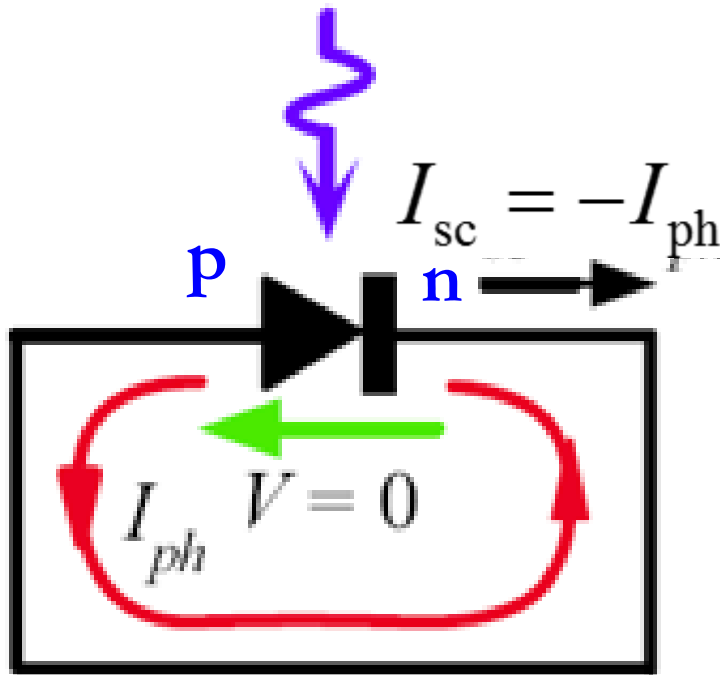
- Light is absorbed in the depletion region and produces e^-h^+ pair. These are separated by the built-in potential.
- The amount of absorption reduces with depth and hence depletion region must be close to the surface to maximize absorption.



Principle of Operation of Solar Cell

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- If the external circuit is a **short circuit** (external load resistance is zero) then the only current is due to the generated **EHPs** (e^-h^+ pair) by the incident light. This is called the **photocurrent, I_{ph}** or **short circuit current, I_{sc}** .

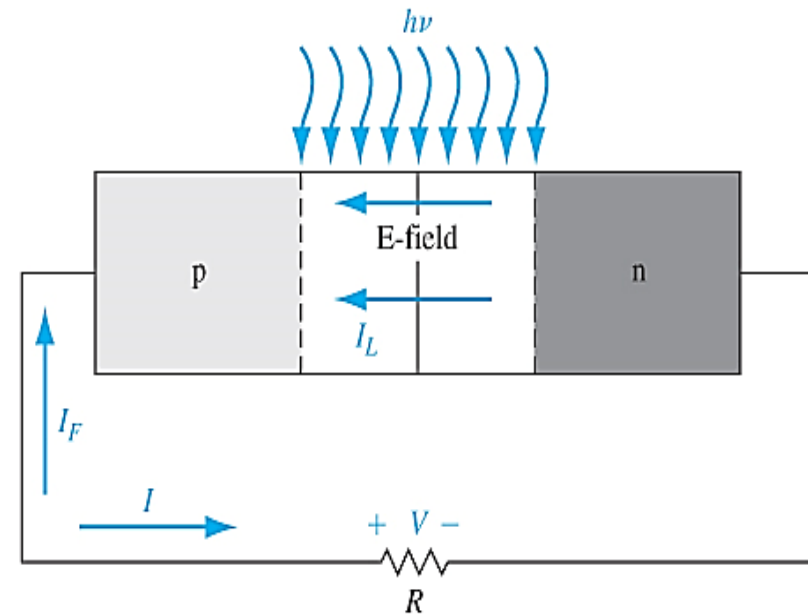


A PN Junction Solar Cell

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□ The current from the forward biased pn junction (I_F) opposes the photocurrent, I_L (I_{ph}).

□ I_{ph} is due to electrons going to the n -side and holes to the p -side by the electric field within the depletion region, i.e. drift current, while the forward bias current, I_F is due to diffusion current caused by the injection of minority carriers.

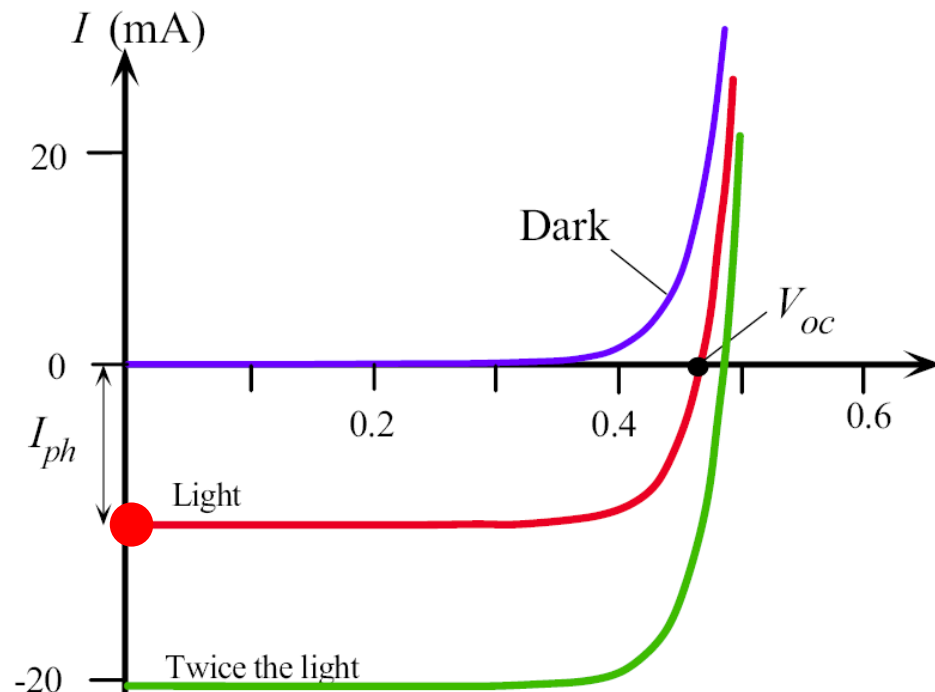


Solar cell I - V $I = I_L - I_F = I_L - I_s \left[\exp \left(\frac{eV}{kT} \right) - 1 \right]$

Photocurrent generated by light, I_{ph}

I-V of a Si Solar Cell

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- Photocurrent, I_{ph} is the current when the external voltage is zero and an open circuit voltage, V_{oc} , which is the voltage when the net current in the circuit is zero.

$$I = -I_{ph} + I_o \left[\exp\left(\frac{eV}{\eta kT}\right) - 1 \right]$$

where I_o is the reverse saturation current and η is the ideality factor: 1-2

The dark characteristics is similar to a pn junction I-V. Photovoltaic operation is always in the negative current region.

Example

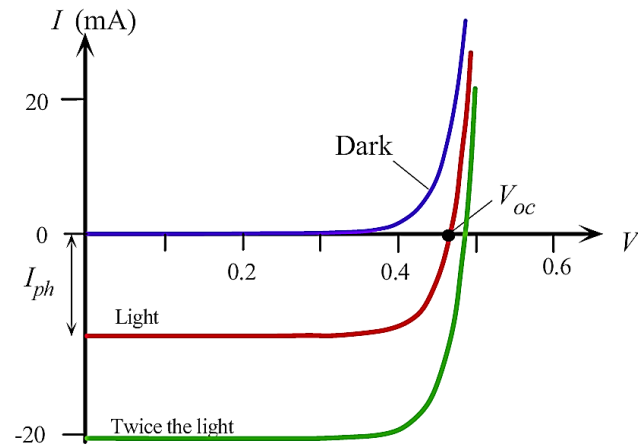
32

- For a Si pn junction at $T=300\text{K}$, the reverse saturation current density is $3.6 \times 10^{-11} \text{ A/cm}^2$, and the photocurrent density is 15 mA/cm^2 , please calculate the open circuit voltage V_{oc} .

Answer: An open circuit voltage, V_{oc} , which is the **voltage when the net current in the circuit is zero**.

$$I = I_L - I_F = I_L - I_S \left[\exp \left(\frac{eV}{kT} \right) - 1 \right]$$

$$I = 0 = I_L - I_S \left[\exp \left(\frac{eV_{oc}}{kT} \right) - 1 \right]$$



$$V_{oc} = V_t \ln \left(1 + \frac{I_L}{I_S} \right) = V_t \ln \left(1 + \frac{J_L}{J_S} \right) = (0.0259) \ln \left(1 + \frac{15 \times 10^{-3}}{3.6 \times 10^{-11}} \right) = 0.514 \text{ V}$$

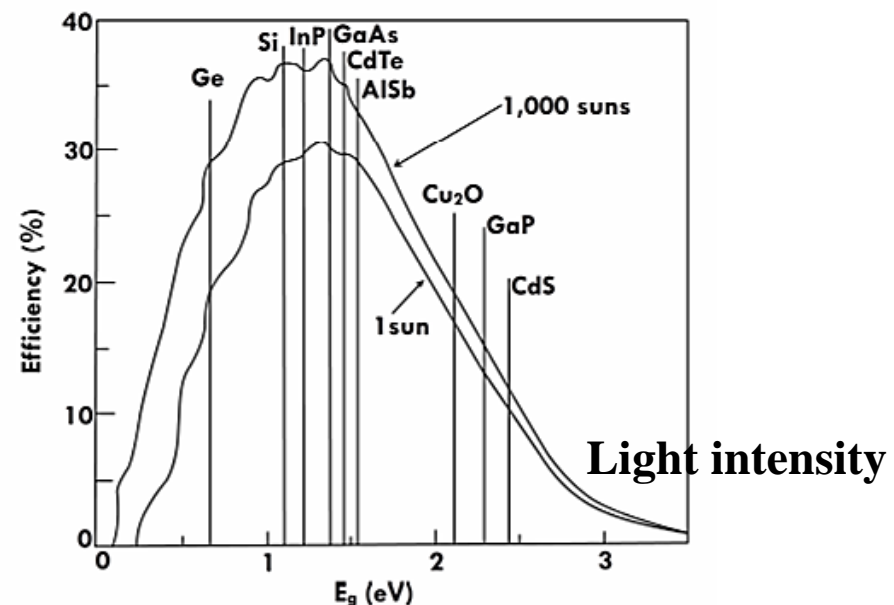
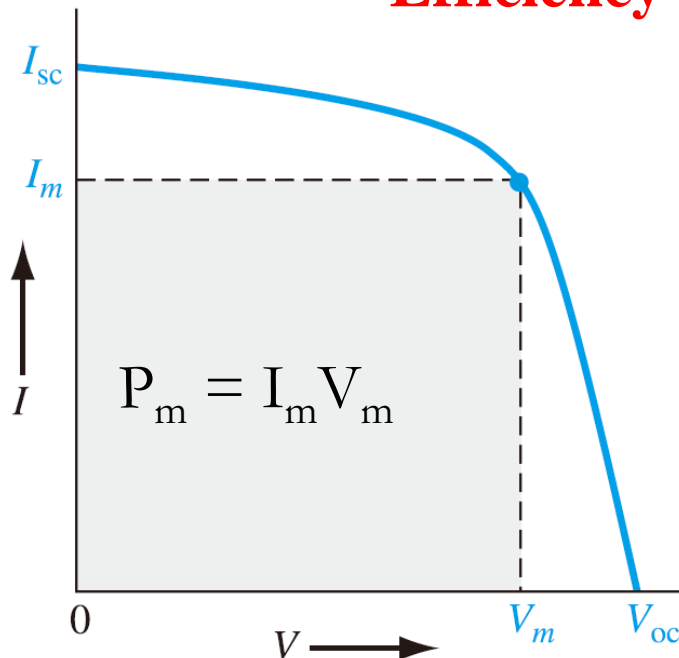
I-V of a Solar Cell

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- I-V for a solar cell with **maximum power, P_m** indicated by the shaded area. The corresponding voltage & current are V_m and I_m .
- The **efficiency** of the solar cell depends on the **band gap** of the material.

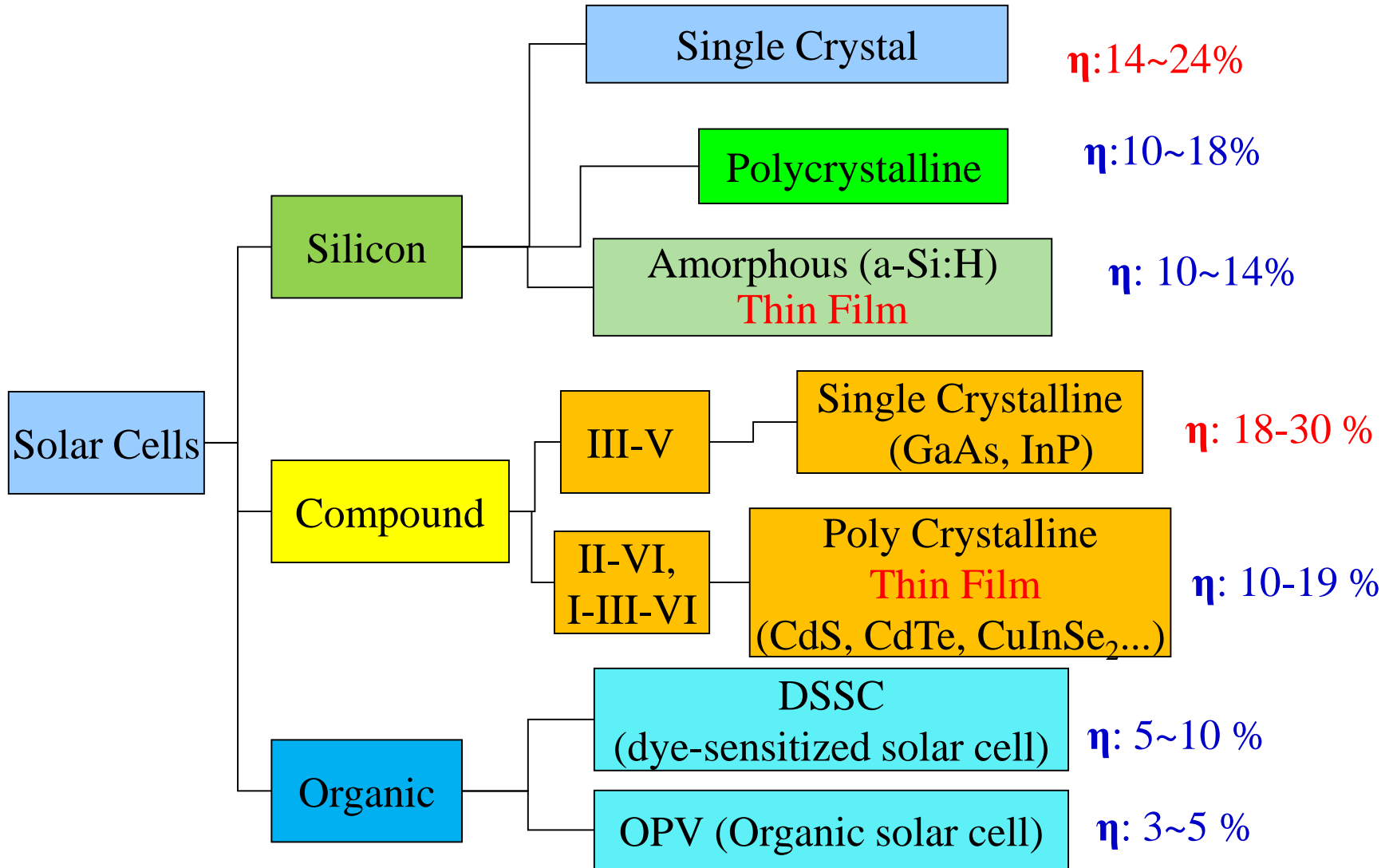
Efficiency

$$\eta = \frac{P_m}{P_{in}} \times 100\% = \frac{I_m V_m}{P_{in}} \times 100\%$$



The Category of Solar Cell

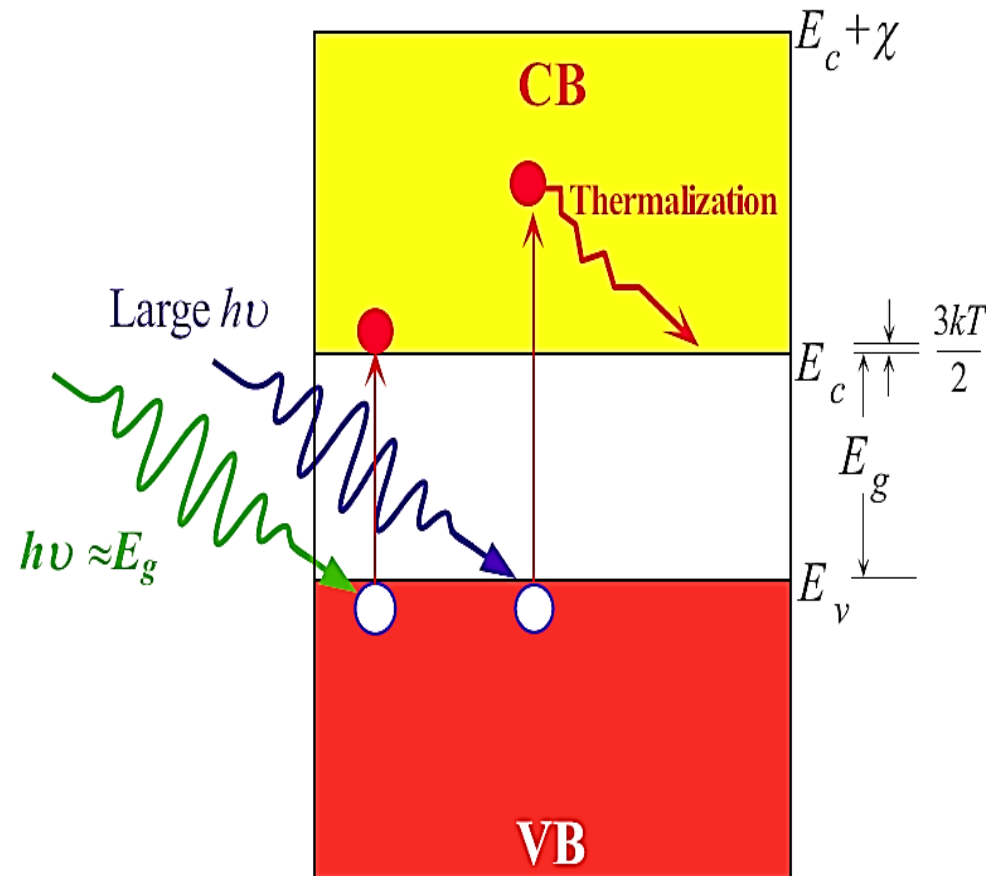
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The Category of Solar Cell

- ❑ Conventional solar cells are made of Si single crystal and have an efficiency of around 22-24%, while polycrystalline Si cells have an efficiency of 18%.
- ❑ Polycrystalline solar cells are cheaper to manufacture but have a lower efficiency since the microstructure introduces defects in the material that can trap carriers.
- ❑ Poly-crystalline II-VI-group materials are used for the manufacturing of low-cost thin-film solar cells. However, ultra-high-efficiency solar cells are generally fabricated by single-crystal III-V-group materials.

- Optical absorption generates electron-hole pairs.
- Energetic electrons must lose their excess energy to lattice vibrations until their average energy is $(3/2)kT$ in the CB.



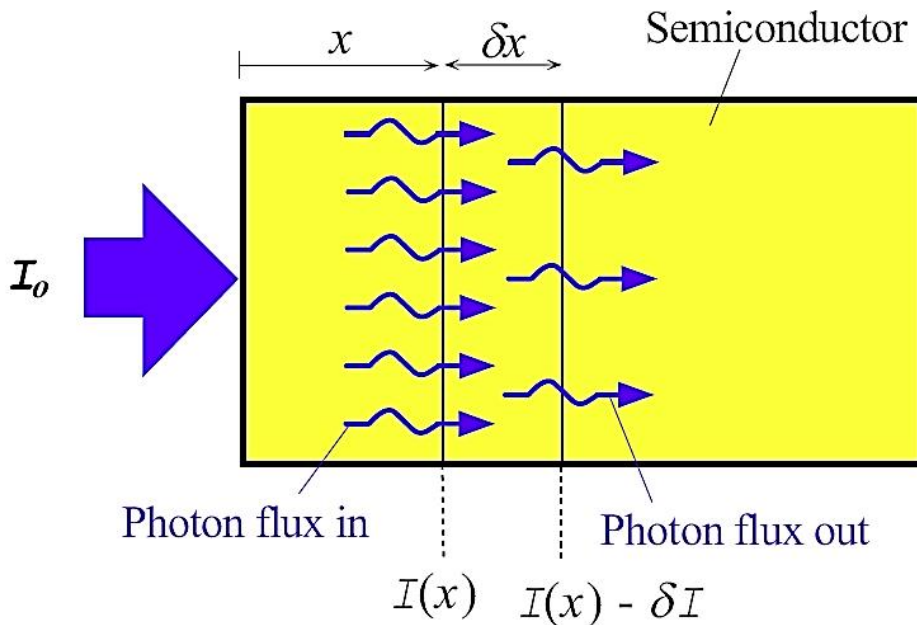
Optical Absorption

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- Absorption of photons within a small elemental volume of width (δx)

$$\alpha = -\frac{\delta I}{I \delta x}$$

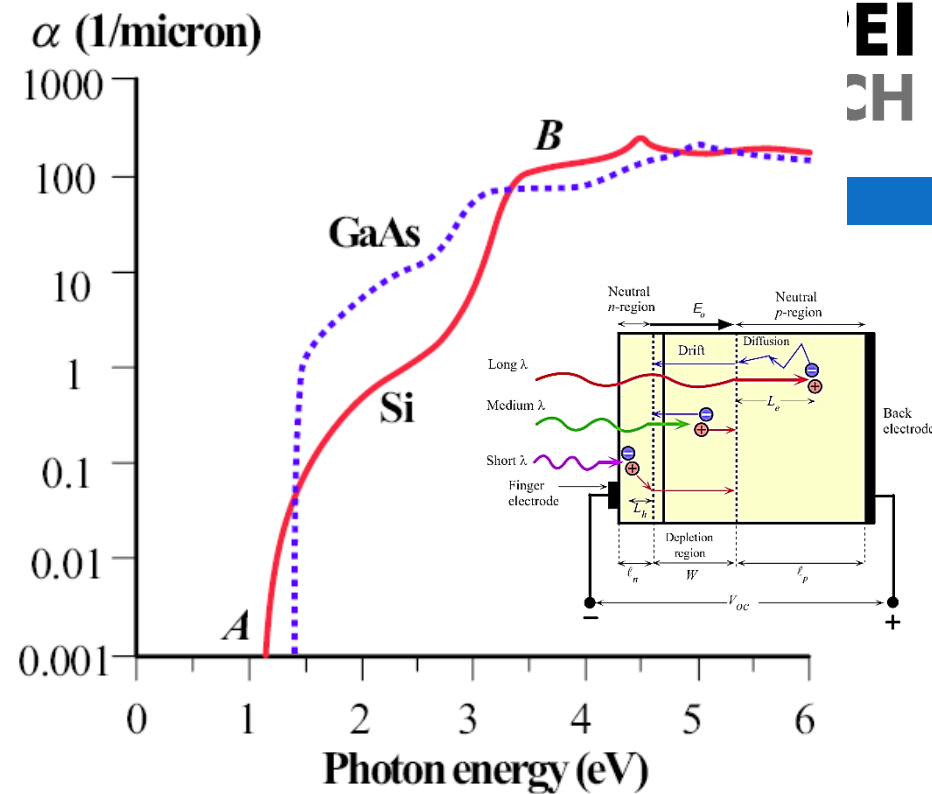
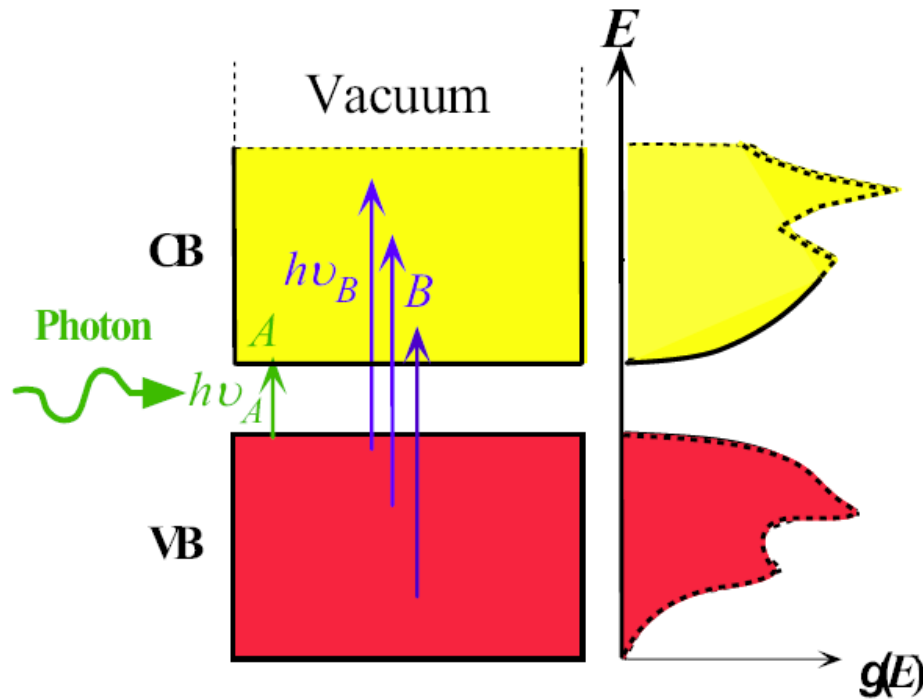
α = optical absorption coefficient, I = light intensity, δI = change in the light intensity in a small elemental volume of thickness δx at x



Beer-Lambert Law

$$I(x) = I_o \exp(-\alpha x)$$

$I(x)$ = light intensity at x , I_o = initial light intensity, α = absorption coefficient, x = distance from the surface (location) where $I = I_o$. Note: Light propagates along x .

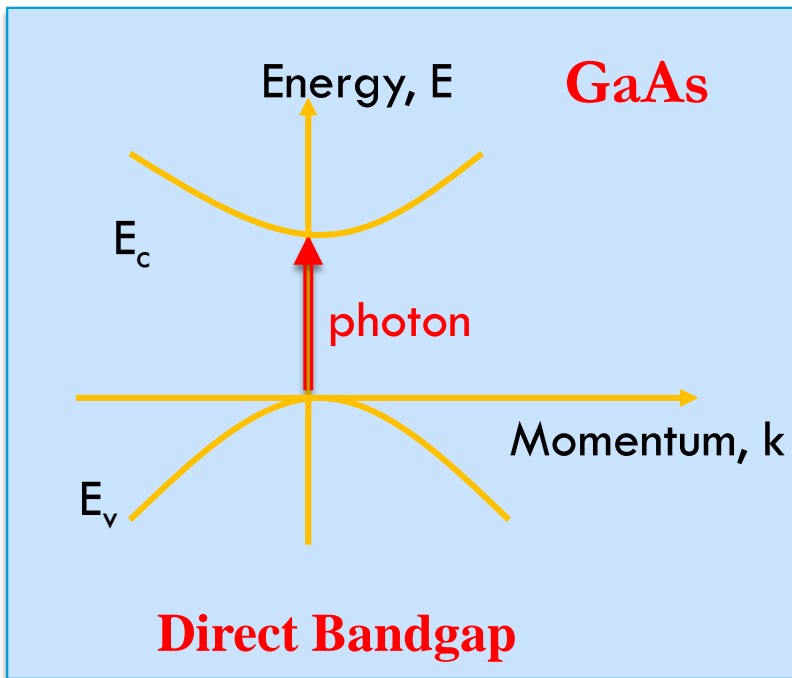


- The **absorption coefficient** α depends on the **photon energy** $h\nu$ and hence on the wavelength.
- Density of states (**DOS**) increases from band edges and exhibits peaks and troughs. Generally **α increases with the photon energy** greater than E_g because **more energetic photons** can excite electrons from VB to **numerous available states deep in the CB**.

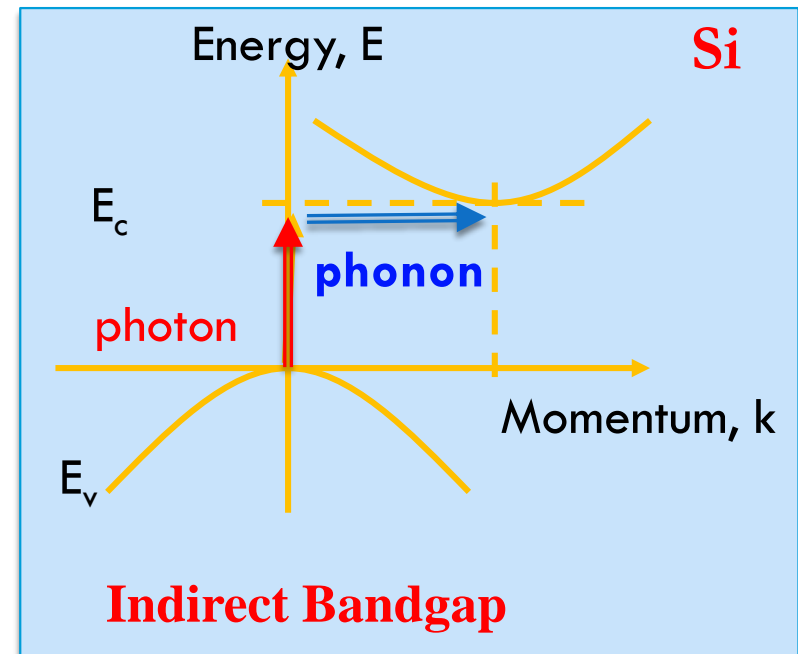
Direct & Indirect Bandgap

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- The direct and indirect band gap behavior is reflected in absorption coefficients.



- High absorption probability
- Thinner material is required



- Low absorption probability
- Thicker material is required

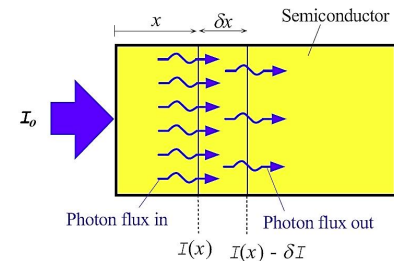
Absorption Length (λ)

40

- **Absorption length λ** is the distance into a material when the **light intensity has dropped to $1/e$ (36.7%)**.

$$I(x) = I_o \exp(-\alpha x) \quad \lambda = \frac{1}{\alpha} \quad \Rightarrow \quad I(\lambda) = I_o \exp(-1)$$

- λ is material and energy dependent.



Visible light {

| | Absorption Length in Microns (μm) (for absorbing about 73% of incoming light) | | | |
|------------------------|---|--------------|----------------------|----------------------|
| Wavelength (nm) | c-Si | a-Si | CIGS Compound | GaAs Compound |
| 400 nm (3.1eV) | 0.15 | 0.05 | 0.05 | 0.09 |
| 600 nm (2eV) | 1.8 | 0.14 | 0.06 | 0.18 |
| 800 nm (1.55 eV) | 9.3 | Not absorbed | 0.14 | 1.1 |
| 1000 nm (1.24eV) | 180.9 | Not absorbed | 0.25 | Not absorbed |

Example

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- Consider a light with wavelength of $0.7 \mu\text{m}$. (1) Calculate the minimum width of CIGS solar cell to absorb 90% of incident light. (2) Calculate the minimum width of GaAs solar cell to absorb 90% of incident light. (absorption coefficient for CIGS is 10^5 cm^{-1} , while for GaAs is $5 \times 10^4 \text{ cm}^{-1}$)

$$I(x) = I_0 \exp(-\alpha x)$$

$$\text{For CIGS: } \frac{I(x)}{I_0} = e^{-\alpha x} = e^{-10^5 x} = \frac{10}{100} \quad x = 0.23 \mu\text{m}$$

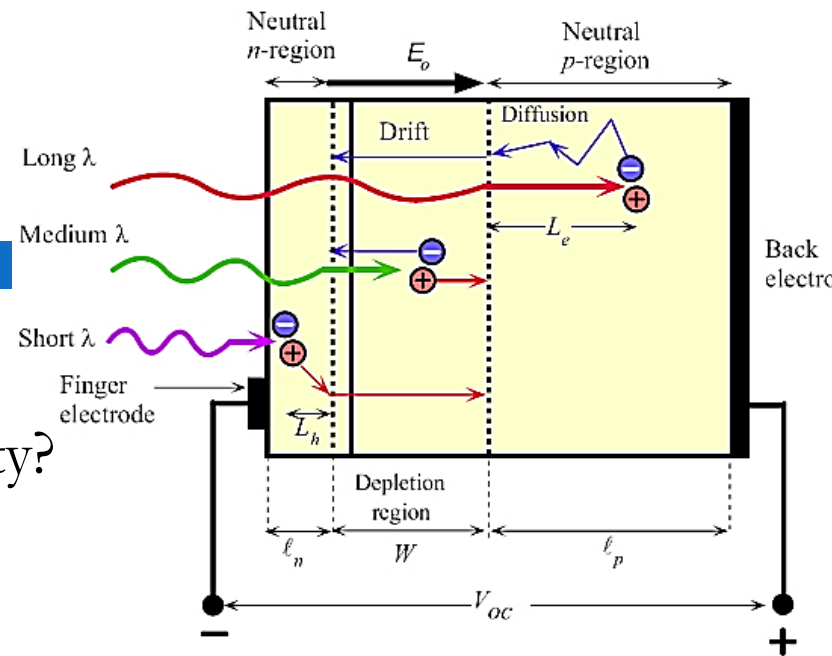
$$\text{For GaAs: } \frac{I(x)}{I_0} = e^{-\alpha x} = e^{-5 \times 10^4 x} = \frac{10}{100} \quad x = 0.46 \mu\text{m}$$

Diffusion Length

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- How much light is absorbed?
- How much light is turned into electricity?

$$L_h = \sqrt{2D_h\tau_h} \quad L_e = \sqrt{2D_e\tau_e}$$

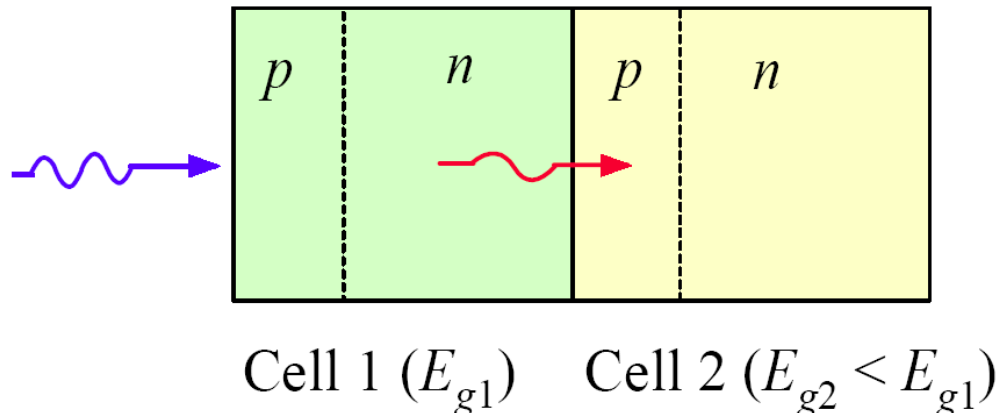


| | c-Si | α -Si:H | CdTe | CIGS |
|---|---------------------------------|--|--|---|
| Mobility, μ (cm^2/Vs) | 1350 (e^-) 480 (h^+) | 10-20 (e^-) 1 – 5 (h^+) | ~ 1000 (e^-) ~ 50 (h^+) | ~ 400 (e^-) ~ 30 (h^+) |
| Diffusion Coefficient, D (cm^2/s) | 35 (e^-) 12.5 (h^+) | ~ 0.25 (e^-) ~ 0.05 (h^+) | ~ 25 (e^-) ~ 2 (h^+) | ~ 10 (e^-) ~ 1 (h^+) |
| Diffusion length, L | Few 100 μm | Few 100 nm | Few μm | Few μm |
| Lifetime, τ | 5- 50 μs | 5 – 50 ns | Several 10 ns | Several 10 ns |

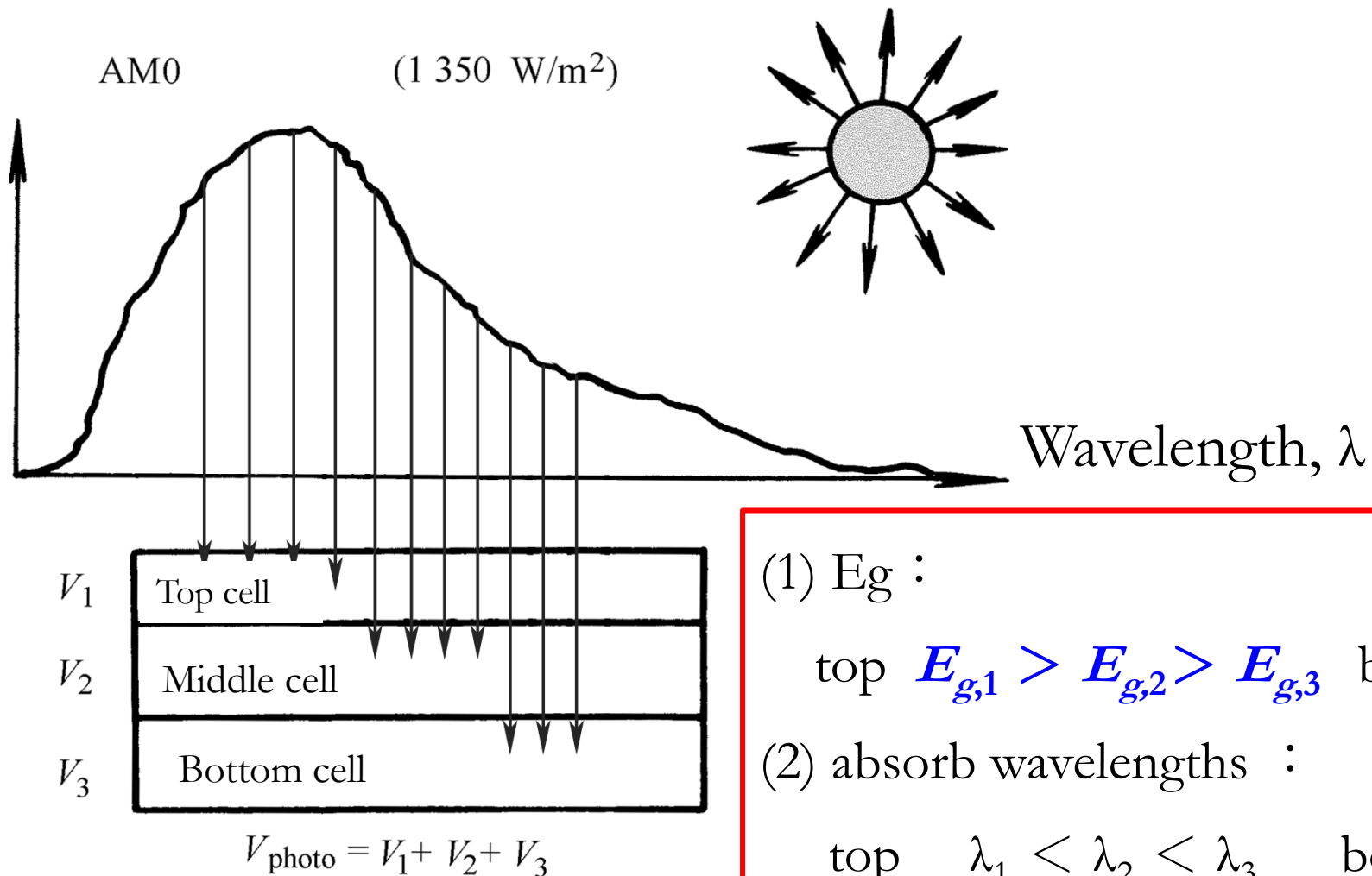
Tandem Solar Cell: The Road to Higher Efficiency

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- Another way of improving solar cell efficiency is to have **more than one cell in tandem**.
- The **higher band gap** cell is closer to the illuminating **surface** to absorb the short wavelengths and the smaller band gap cell is at the interior to absorb the longer wavelengths. **A larger portion of the solar radiation is absorbed** so that **tandem cells have high efficiency**.



Tandem Solar Cell



(1) E_g :

top $E_{g,1} > E_{g,2} > E_{g,3}$ bottom

(2) absorb wavelengths :

top $\lambda_1 < \lambda_2 < \lambda_3$ bottom

Table 6.3 Typical characteristics of various solar cells at room temperature under AM1.5 illumination of 1000 W m^{-2}

| Semiconductor | E_g (eV) | V_{oc} (V) | J_{sc} (mA cm^{-2}) | FF | η (%) | Comments |
|------------------------|------------|--------------|----------------------------------|---------|------------|---|
| Si, single crystal | 1.1 | 0.5–0.7 | 42 | 0.7–0.8 | 16–24 | Single crystal, PERL |
| Si, polycrystalline | 1.1 | 0.5–0.65 | 38 | 0.7–0.8 | 12–19 | |
| Amorphous Si:Ge:H film | | | | | 8–13 | Amorphous film with tandem structure, convenient large-area fabrication |
| GaAs, single crystal | 1.42 | 1.02 | 28 | 0.85 | 24–25 | |
| GaAlAs/GaAs, tandem | | 1.03 | 27.9 | 0.864 | 24.8 | Different bandgap materials in tandem increases absorption efficiency |
| GaInP/GaAs, tandem | | 2.5 | 14 | 0.86 | 25–30 | Different bandgap materials in tandem increases absorption efficiency |
| CdTe, thin film | 1.5 | 0.84 | 26 | 0.75 | 15–16 | |
| InP, single crystal | 1.34 | 0.87 | 29 | 0.85 | 21–22 | |
| CuInSe ₂ | 1.0 | | | | 12–13 | |

NOTE: AM1.5 refers to a solar illumination of “Air Mass 1.5,” which represents solar radiation falling on the Earth’s surface with a total intensity (or irradiance) of 1000 W m^{-2} . AM1.5 is widely used for comparing solar cells.

References

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